

# **RiCOMA**

**RiCOMA – Affordable, Reliable and Profitable!**



## **RiCOMA Compact Embroidery Machine**

**RCM-1201PT**

**Parts Book**

**YAMATA USA, INC.**

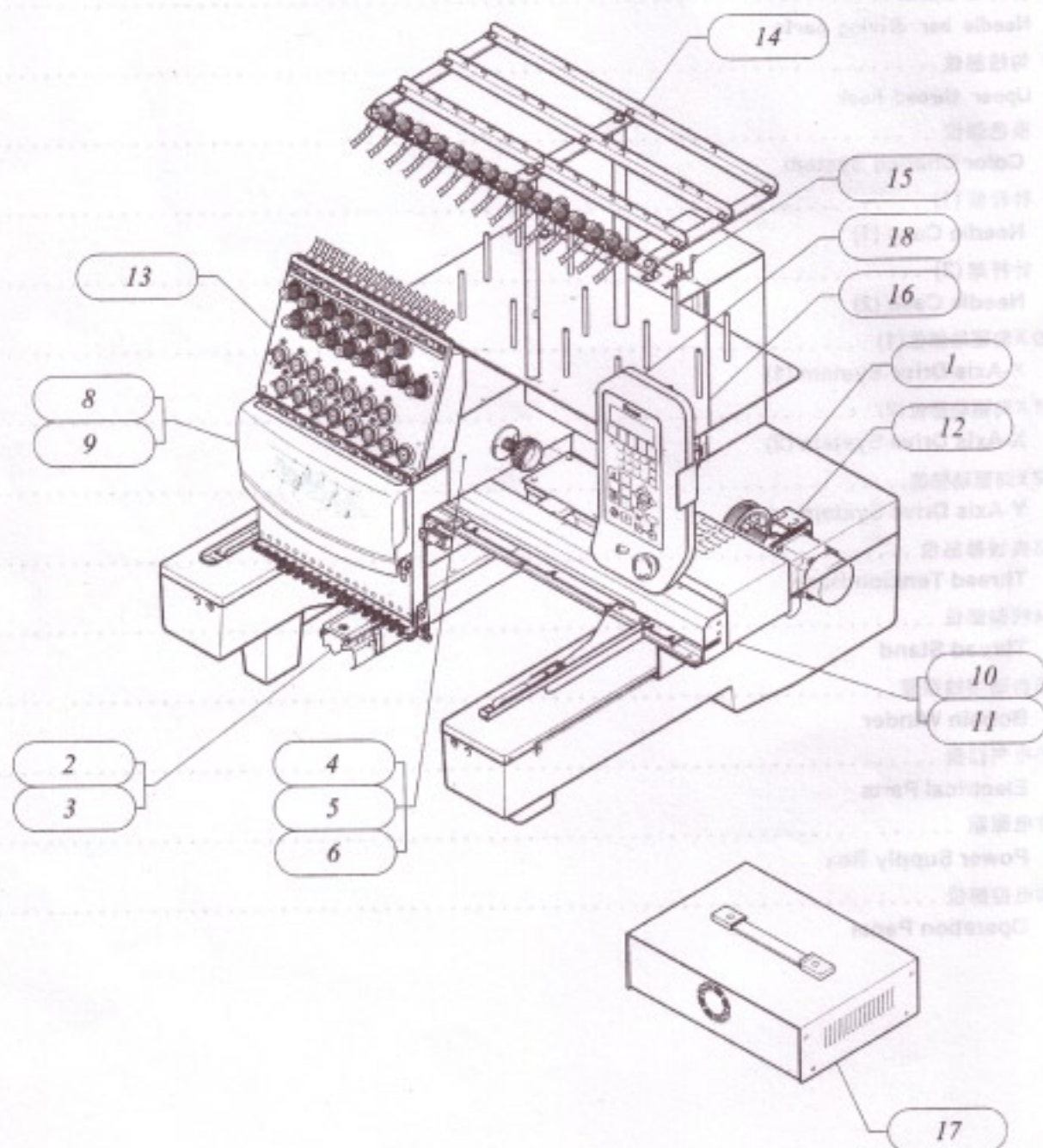
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# 1. 台板及防护盖板 Table guard cover

| 序列号<br>Ref.No. | 代号<br>Parts No. | 名称        | PARTS NAME                      | 备注<br>Remark |
|----------------|-----------------|-----------|---------------------------------|--------------|
| 1-1            | JYJ-01-01       | 机座        | Base                            |              |
| 1-2            | JYJ-01-17       | 直径55mm调整器 | 55mm Dia. Adjuster              |              |
| 1-3            | JYJ-01-10       | 防震橡胶垫片    | Vibration-preventive Rubber (H) |              |
| 1-4            |                 | 封孔橡胶盖     | Hole Cover                      |              |
| 1-5            | JYJ-02-04       | 罩壳固定片     | Cover Attaching Fixture         |              |
| 1-6            | JYJ-01-16       | 机座前左罩壳    | Base Cover Front L              |              |
| 1-7            | JYJ-01-15       | 机座前右罩壳    | Base Cover Front R              |              |
| 1-8            | JYJ-01-14       | 机座后左罩壳    | Base Cover Rear L               |              |
| 1-9            | JYJ-01-13       | 机座后右罩壳    | Base Cover Rear R               |              |
| 1-10           | JYJ-09-05       | 台板        | Table                           |              |
| 1-11           | JYJ-09-06       | 台板支撑      | Table Stay                      |              |
| 1-12           | JYJ-09-04       | 台板垫片      | Table Collar                    |              |
| 1-13           | JYJ-09-02       | 台板固定A     | Table Fixture A                 |              |
| 1-14           | JYJ-09-03       | 台板固定B     | Table Fixture B                 |              |
|                |                 |           |                                 |              |
|                |                 |           |                                 |              |
|                |                 |           |                                 |              |
|                |                 |           |                                 |              |
|                |                 |           |                                 |              |
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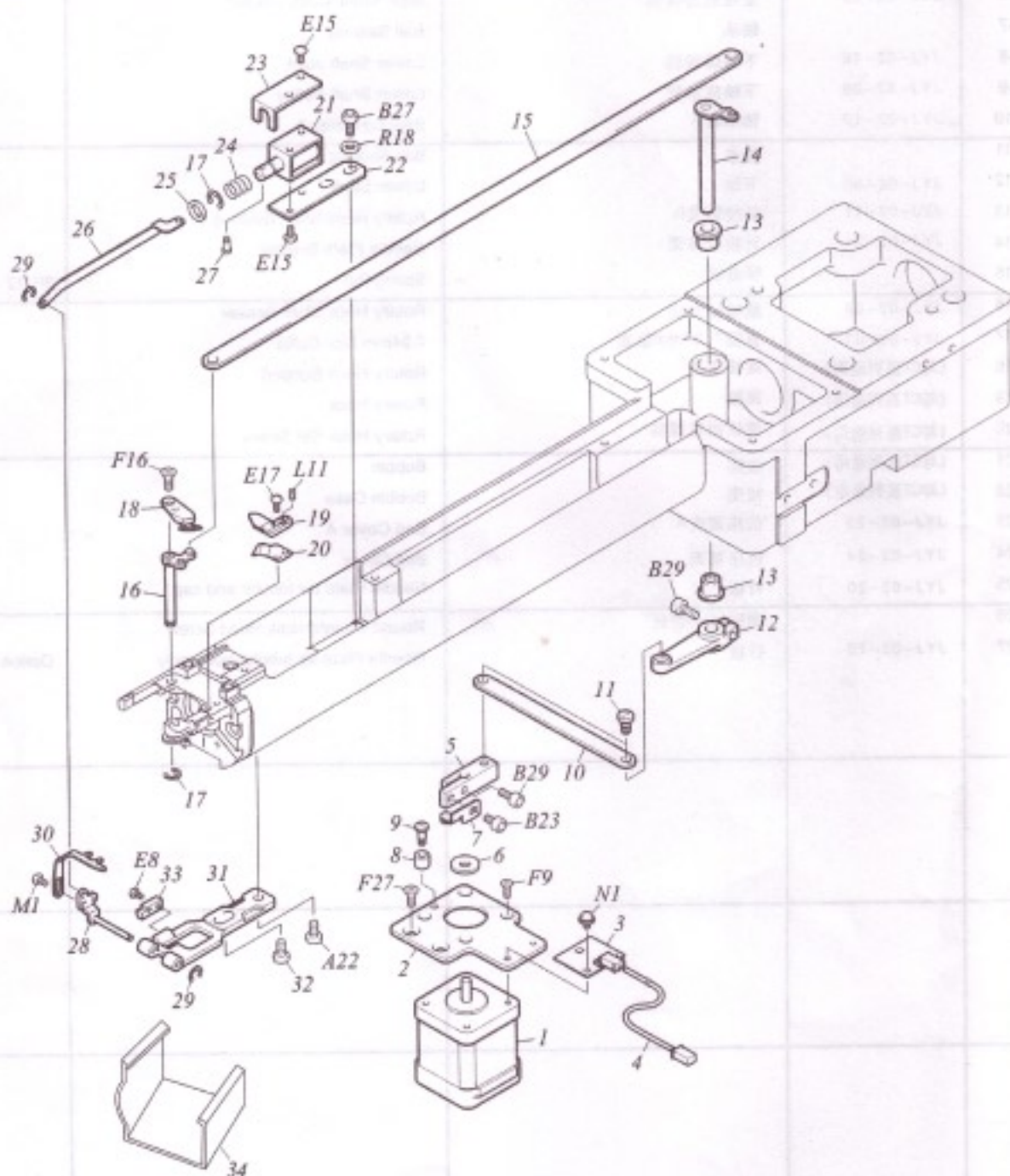
## 2. 旋梭箱部位 Rotary hook base

| 序列号<br>Ref.No. | 代号<br>Parts No. | 名称         | PARTS NAME                         | 备注<br>Remark |
|----------------|-----------------|------------|------------------------------------|--------------|
| 2-1            | JYJ-02-01       | 机床         | Arm Bed                            |              |
| 2-2            | JYJ-02-02       | 机床支撑A      | Bed Stay A                         |              |
| 2-3            | JYJ-02-03       | 机床支撑B      | Bed Stay B                         |              |
| 2-4            |                 | 伺服电机       | Servo Motor                        |              |
| 2-5            |                 | 垫圈         | Toroidal Core                      |              |
| 2-6            | JYJ-02-25       | 主电机支撑架     | Main Shaft Motor Bracket           |              |
| 2-7            |                 | 轴承         | Ball Bearing                       |              |
| 2-8            | JYJ-02-28       | 下轴连接轴      | Lower Shaft Joint                  |              |
| 2-9            | JYJ-02-09       | 下轴皮带轮      | Lower Shaft Pulley                 |              |
| 2-10           | JYJ-02-10       | 轴承套A       | Bearing Collar A                   |              |
| 2-11           |                 | 轴承         | Ball Bearing                       | 3P*12        |
| 2-12           | JYJ-02-06       | 下轴         | Lower Shaft                        |              |
| 2-13           | JYJ-02-11       | 旋梭轴套B      | Rotary Hook Shaft Bushing B        |              |
| 2-14           | JYJ-02-21       | 针板支撑架      | Needle Plate Bracket               |              |
| 2-15           |                 | 弹簧销        | Spring Pin                         |              |
| 2-16           | JYJ-02-08       | 旋梭轴垫块      | Rotary Hook Shaft Spacer           |              |
| 2-17           | JYJ-02-07       | 直径7.94mm轴套 | 7.94mm Dia. Collar                 |              |
| 2-18           | (与CT系列通用)       | 旋梭支架       | Rotary Hook Support                |              |
| 2-19           | (与CT系列通用)       | 旋梭         | Rotary Hook                        |              |
| 2-20           | (与CT系列通用)       | 旋梭固定螺丝     | Rotary Hook Set Screw              |              |
| 2-21           | (与CT系列通用)       | 梭芯         | Bobbin                             |              |
| 2-22           | (与CT系列通用)       | 梭壳         | Bobbin Case                        |              |
| 2-23           | JYJ-02-23       | 机床罩壳A      | Bed Cover A                        |              |
| 2-24           | JYJ-02-24       | 机床罩壳       | Bed Cover                          |              |
| 2-25           | JYJ-02-20       | 针板         | Needle Plate for tubular and cap   |              |
| 2-26           |                 | 圆形沉头螺丝     | Round Countersunk Head Screw       | Option       |
| 2-27           | JYJ-02-20       | 针板         | Needle Plate for tubular hoop only |              |
|                |                 |            |                                    |              |
|                |                 |            |                                    |              |
|                |                 |            |                                    |              |
|                |                 |            |                                    |              |
|                |                 |            |                                    |              |

### 3.剪线部位 TRIMMING PART

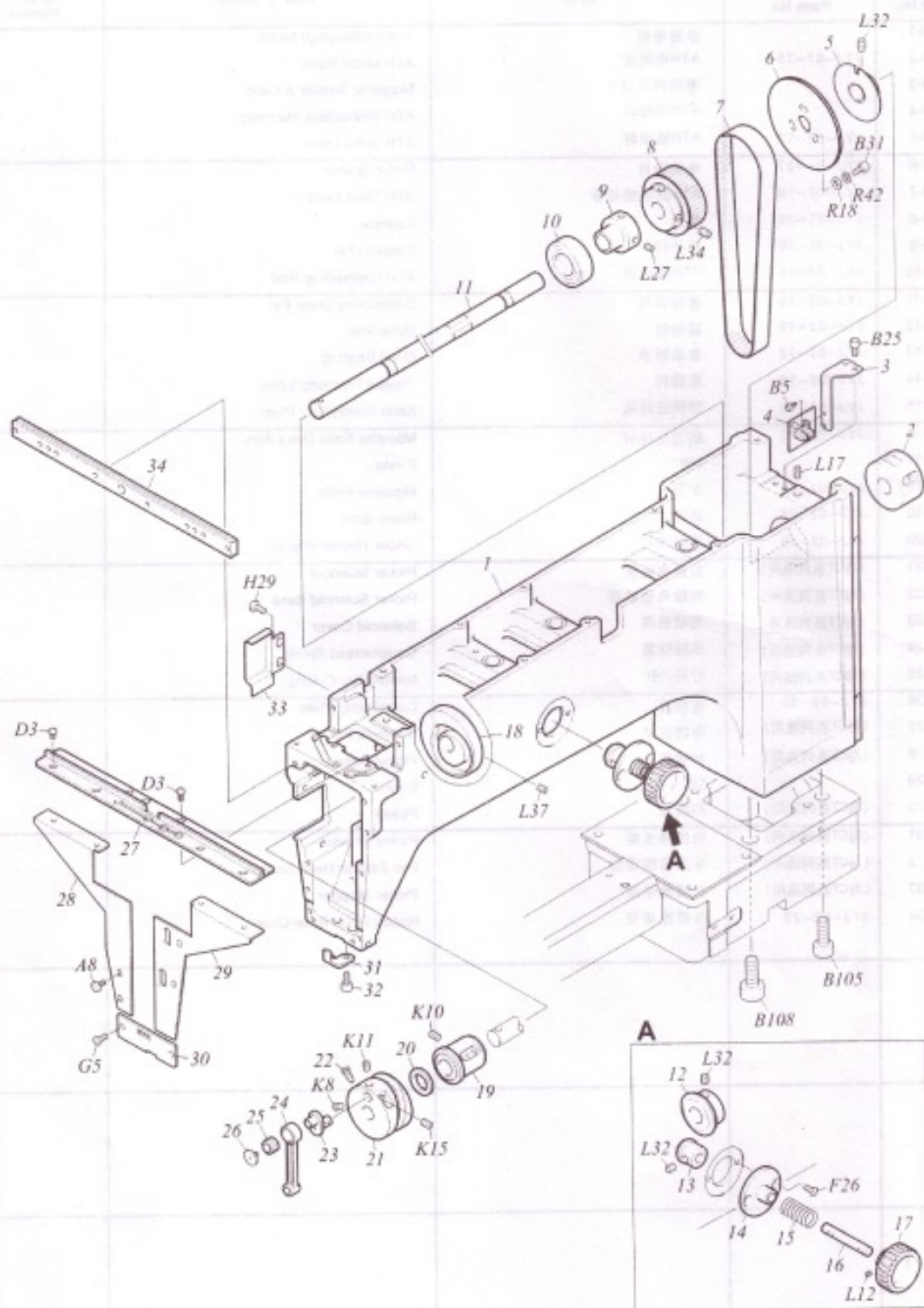
Rotary hook base

5. 剪线部位



### 3. 剪线部位 Trimming part

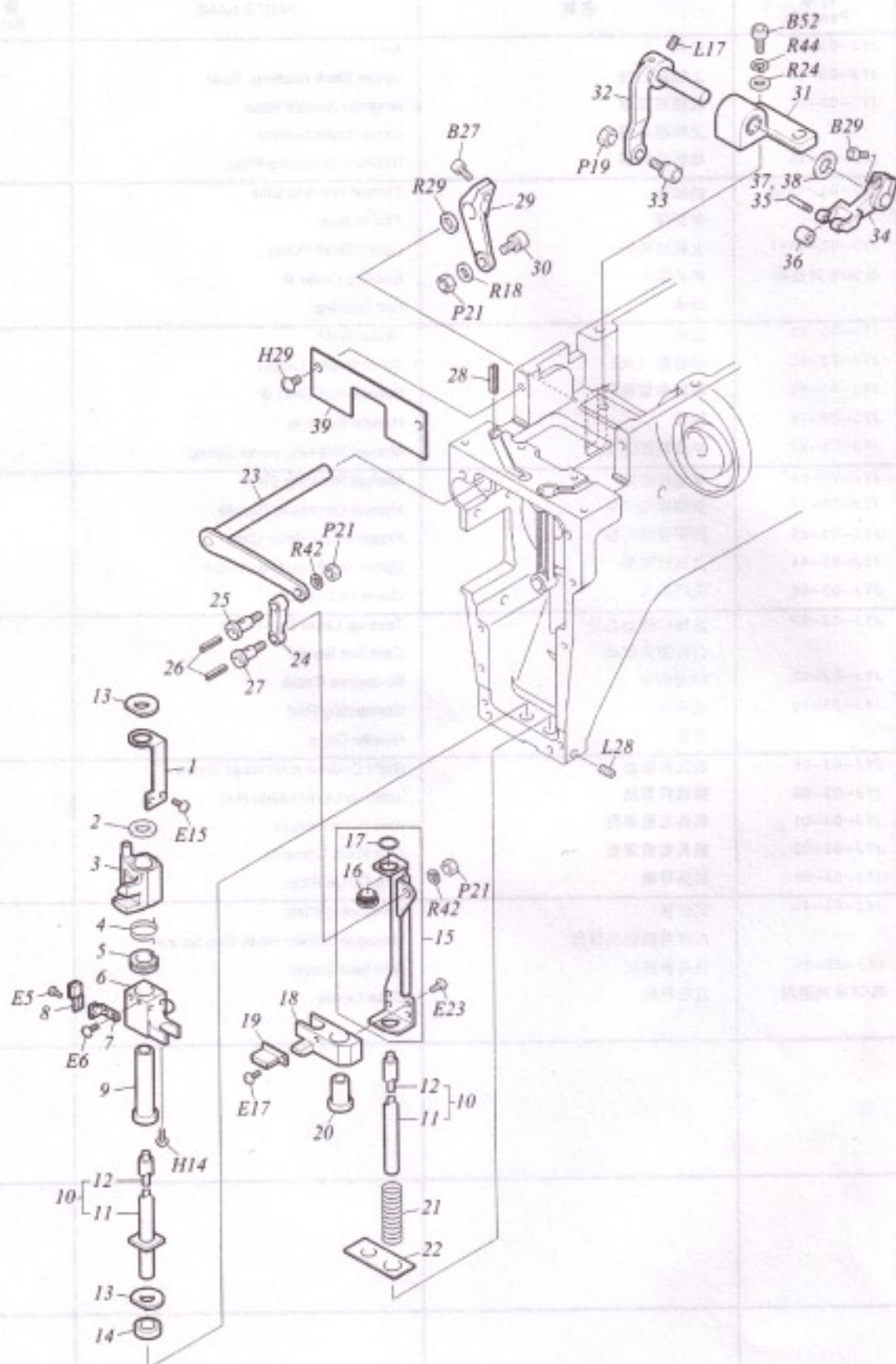
| 序列号<br>Ref.No. | 代号<br>Parts No. | 名称       | PARTS NAME               | 备注<br>Remark |
|----------------|-----------------|----------|--------------------------|--------------|
| 3-1            |                 | 步进电机     | Pulse (Stepping) Motor   |              |
| 3-2            | JYJ-01-26       | ATH电机座   | ATH Motor Base           |              |
| 3-3            |                 | 电磁感应板A   | Magnetic Sensor A Card   |              |
| 3-4            |                 | ATH伸缩块   | ATH Retractable Harness  |              |
| 3-5            | JYJ-02-17       | ATH驱动杆   | ATH Drive Lever          |              |
| 3-6            | JYJ-01-27       | 电机垫片     | Motor Spacer             |              |
| 3-7            | JYJ-02-18       | ATH驱动感应器 | ATH Drive Sensor         |              |
| 3-8            | JYJ-01-29       | 垫片       | Cushion                  |              |
| 3-9            | JYJ-01-30       | 垫片销      | Cushion Pin              |              |
| 3-10           | JYJ-02-14       | ATH连接销   | ATH Connecting Rod       |              |
| 3-11           | JYJ-02-19       | 连接杆销     | Connecting Lever Pin     |              |
| 3-12           | JYJ-02-15       | 驱动臂      | Drive Arm                |              |
| 3-13           | JYJ-02-12       | 含油轴承     | Oiled Bearing            |              |
| 3-14           | JYJ-02-16       | 剪线杆      | Thread Trimming Lever    |              |
| 3-15           | JYJ-02-13       | 剪线连接板    | Knife Connecting Plate   |              |
| 3-16           | JYJ-02-22       | 动刀驱动杆    | Movable Knife Drive Arm  |              |
| 3-17           |                 | E圈       | E-ring                   |              |
| 3-18           | JYJ-02-27       | 动刀       | Movable Knife            |              |
| 3-19           | JYJ-02-28       | 定刀       | Fixed Knife              |              |
| 3-20           | JYJ-02-29       | 压线弹片     | Under Thread Presser     |              |
| 3-21           | (与CT系列通用)       | 扣线电磁铁    | Picker Solenoid          |              |
| 3-22           | (与CT系列通用)       | 扣线电磁铁座   | Picker Solenoid Base     |              |
| 3-23           | (与CT系列通用)       | 电磁铁罩     | Solenoid Cover           |              |
| 3-24           | (与CT系列通用)       | 压缩弹簧     | Compressed Spring        |              |
| 3-25           | (与CT系列通用)       | 针杆O圈     | Needle Bar O-Ring        |              |
| 3-26           | JYJ-02-30       | 连接板      | Connecting Plate         |              |
| 3-27           | (与CT系列通用)       | 电磁铁销     | Solenoid Pin             |              |
| 3-28           | (与CT系列通用)       | 扣线座      | Picker Base              |              |
| 3-29           |                 | E圈       | E-ring                   |              |
| 3-30           | (与CT系列通用)       | 扣线器      | Picker                   |              |
| 3-31           | (与CT系列通用)       | 扣线器支架    | Picker Bracket           |              |
| 3-32           | (与CT系列通用)       | 平头有槽螺丝   | Flat Filister Head Screw |              |
| 3-33           | (与CT系列通用)       | 扣线制动器    | Picker Stopper           |              |
| 3-34           | JYJ-02-23       | 旋梭座罩壳    | Rotary Hook Base Cover   |              |
|                |                 |          |                          |              |
|                |                 |          |                          |              |
|                |                 |          |                          |              |



#### 4. 机头部位 Arm

| 序列号<br>Ref.No. | 代号<br>Parts No. | 名称       | PARTS NAME                    | 备注<br>Remark |
|----------------|-----------------|----------|-------------------------------|--------------|
| 4-1            | JYJ-03-07       | 机头       | Arm                           |              |
| 4-2            | JYJ-03-46       | 上轴后轴套    | Upper Shaft Bushing, Rear     |              |
| 4-3            | JYJ-03-61       | 旋转感应器    | Rotation Sensor Base          |              |
| 4-4            |                 | 上轴感应器    | Upper Shaft Sensor            |              |
| 4-5            | JYJ-03-35       | 旋转检测板    | Rotation Detecting Plate      |              |
| 4-6            | JYJ-03-45*2     | 绕线盘      | Thread Winding Disk           |              |
| 4-7            |                 | 步进带      | Timing Belt                   |              |
| 4-8            | JYJ-03-45*1     | 上轴皮带轮    | Upper Shaft Pulley            |              |
| 4-9            | 与GQ系列通用         | 轴承套B     | Bearing Collar B              |              |
| 4-10           |                 | 轴承       | Ball Bearing                  |              |
| 4-11           | JYJ-03-61       | 上轴       | Upper Shaft                   |              |
| 4-12           | JYJ-03-62       | 伞齿轮 (大)  | Bevel Gear (Large)            |              |
| 4-13           | JYJ-03-63       | 螺旋伞齿轮B   | Spiral Bevel Gear B           |              |
| 4-14           | JYJ-03-28       | 轴套       | Handle Bushing                |              |
| 4-15           | JYJ-03-26       | 手动旋转弹簧   | Manual Rotating Lever Spring  |              |
| 4-16           | JYJ-03-64       | 手动旋转轴    | Manual Rotating Shaft         |              |
| 4-17           | JYJ-03-27       | 手动操作开关   | Manual Operating Handle       |              |
| 4-18           | JYJ-03-65       | 压脚驱动凸轮   | Presser Foot Drive Cam        |              |
| 4-19           | JYJ-03-44       | 上轴前轴套    | Upper Shaft Bushing, Front    |              |
| 4-20           | JYJ-03-66       | 缓压垫片     | Quenched Spacer               |              |
| 4-21           | JYJ-03-67       | 挑线杆驱动凸轮  | Take-up Lever Drive Cam       |              |
| 4-22           |                 | 凸轮固定螺丝   | Cam Set Screw                 |              |
| 4-23           | JYJ-03-42       | 90度曲柄    | 90-degree Crank               |              |
| 4-24           | JYJ-03-18       | 连接块      | Connecting Rod                |              |
| 4-25           |                 | 针笼       | Needle Cage                   |              |
| 4-26           | JYJ-03-06       | 右沉头螺丝    | Right Countersunk Head Screw  |              |
| 4-27           | JYJ-03-60       | 挑线杆导轨    | Take-up Lever Guide Rail      |              |
| 4-28           | JYJ-03-01       | 机头左前罩壳   | Arm Front Cover L             |              |
| 4-29           | JYJ-03-02       | 机头右前罩壳   | Arm Front Cover R             |              |
| 4-30           | JYJ-03-05       | 机头导板     | Arm Guide Plate               |              |
| 4-31           | JYJ-03-40       | 定位板      | Positioning Plate             |              |
| 4-32           |                 | 内六角圆柱头螺丝 | Hexagon Socket Head Cap Screw |              |
| 4-33           | JYJ-03-36       | 机头侧罩壳    | Arm Side Cover                |              |
| 4-34           | 与CT系列通用         | 直线导轨     | Case Linear                   |              |
|                |                 |          |                               |              |
|                |                 |          |                               |              |
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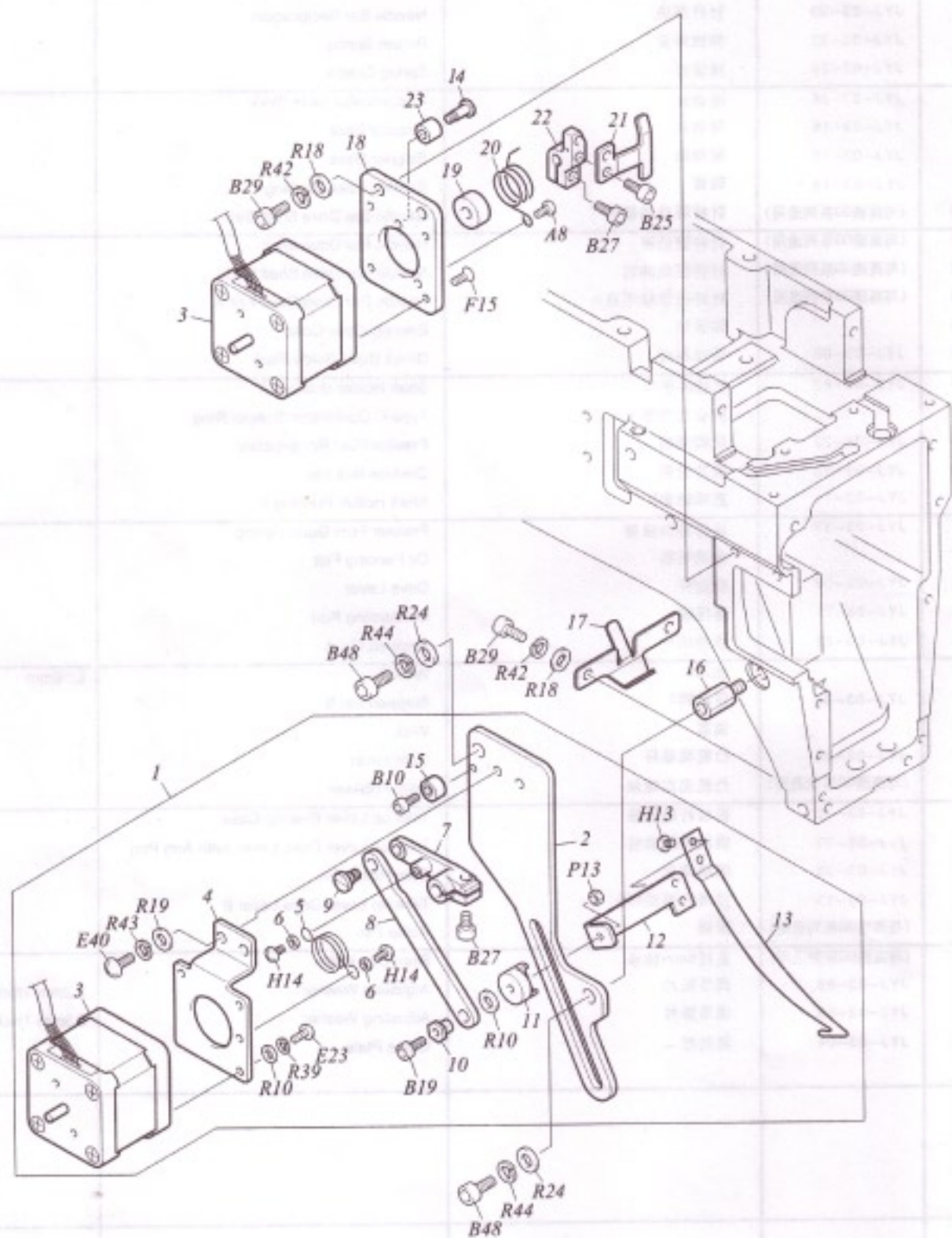
# 5. 针杆 驱动部位 NEEDLE BAR DRIVING PARTS



## 5. 针杆驱动部位 Needle bar driving parts

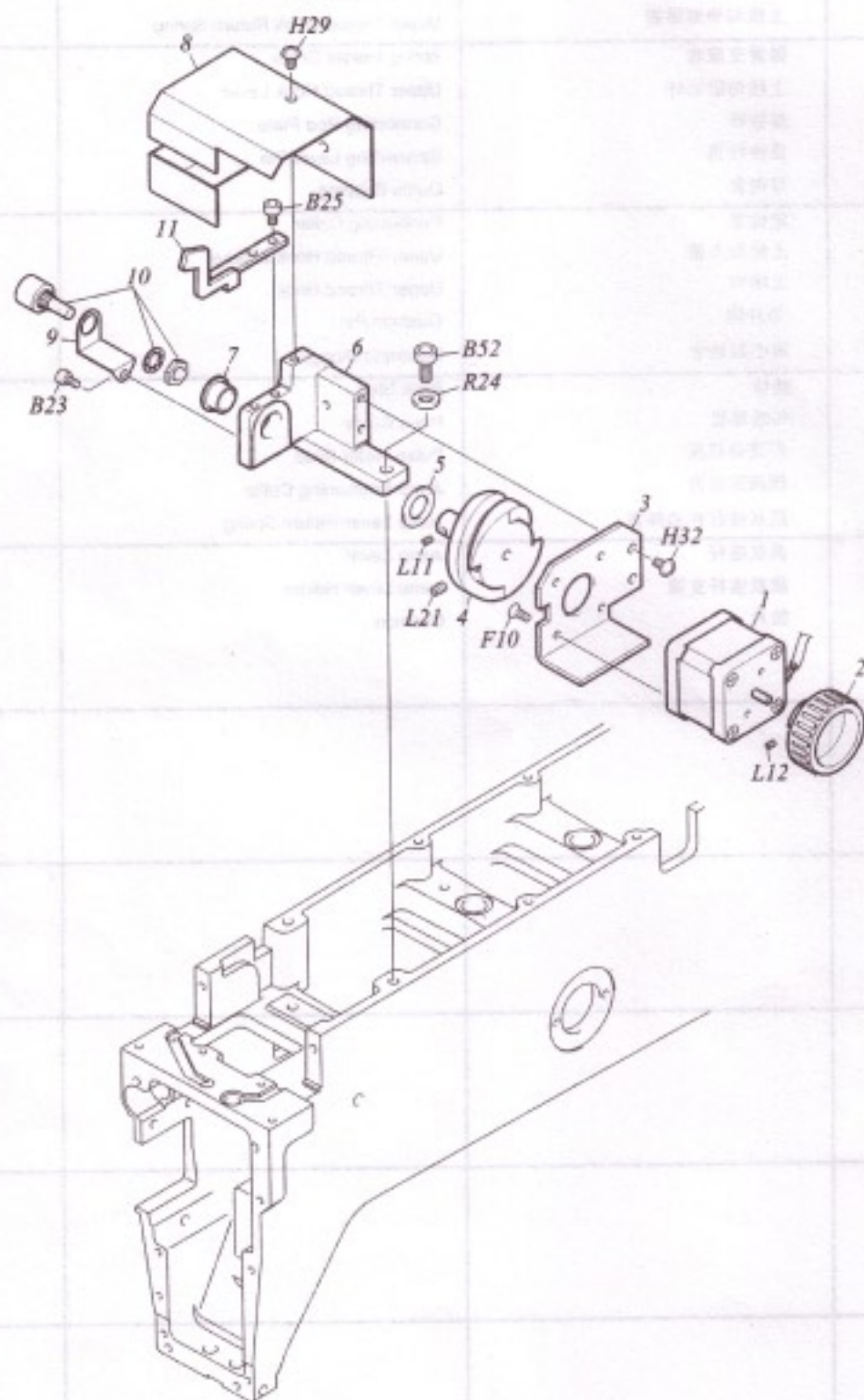
| 序列号<br>Ref.No. | 代号<br>Parts No. | 名称       | PARTS NAME                               | 备注<br>Remark |
|----------------|-----------------|----------|------------------------------------------|--------------|
| 5-1            | JYJ-03-25       | 支撑轴套     | Bushing Holder                           |              |
| 5-2            | JYJ-03-31       | 针杆滑块垫板   | Needle Bar Reciprocator Spacer           |              |
| 5-3            | JYJ-03-30       | 针杆滑块     | Needle Bar Reciprocator                  |              |
| 5-4            | JYJ-03-32       | 伸缩弹簧     | Return Spring                            |              |
| 5-5            | JYJ-03-29       | 弹簧座      | Spring Cradle                            |              |
| 5-6            | JYJ-03-34       | 滑动块      | Reciprocator Slide Block                 |              |
| 5-7            | JYJ-03-16       | 制动块      | Stopper Base                             |              |
| 5-8            | JYJ-03-15       | 制动块      | Stopper Base                             |              |
| 5-9            | JYJ-03-18       | 轴套       | Bearing Case Bushing                     |              |
| 5-10           | (与高速GG系列通用)     | 针杆驱动轴组件  | Needle Bar Drive Shaft Set               |              |
| 5-11           | (与高速GG系列通用)     | 针杆驱动器    | Needle Bar Drive Shaft                   |              |
| 5-12           | (与高速GG系列通用)     | 针杆驱动油芯   | Needle Bar Drive Shaft Wick              |              |
| 5-13           | (与高速GG系列通用)     | 针杆驱动轴毛毡A | Needle Bar Drive Shaft Felt A            |              |
| 5-14           |                 | 轴承垫      | Bearing Case Collar                      |              |
| 5-15           | JYJ-03-09       | 驱动导板     | Direct Drive Guide Plate                 |              |
| 5-16           | JYJ-03-87       | 支撑轴套A    | Shaft Holder Bushing A                   |              |
| 5-17           |                 | 同心止动圈    | Type-C Concentric Stopper Ring           |              |
| 5-18           | JYJ-03-23       | 压脚滑块     | Presser Foot Reciprocator                |              |
| 5-19           | JYJ-03-20       | 垫片支架     | Cushion Bracket                          |              |
| 5-20           | JYJ-03-11       | 支撑轴套B    | Shaft Holder Bushing B                   |              |
| 5-21           | JYJ-03-13       | 压脚导向弹簧   | Presser Foot Guide Spring                |              |
| 5-22           |                 | 含油毛毡     | Oil Fencing Felt                         |              |
| 5-23           | JYJ-03-08       | 驱动杆      | Drive Lever                              |              |
| 5-24           | JYJ-03-21       | 连接块      | Connecting Rod                           |              |
| 5-25           | JYJ-03-22       | 步进销A     | Stepped Pin A                            |              |
| 5-26           |                 | 油芯B      | Wick B                                   | L:16mm       |
| 5-27           | JYJ-03-39       | 步进销B     | Stepped Pin B                            |              |
| 5-28           |                 | 油芯       | Wick                                     |              |
| 5-29           | JYJ-03-24       | 凸轮驱动杆    | Cam Lever                                |              |
| 5-30           | (与高速GG系列通用)     | 凸轮固定螺丝   | Cam Follower                             |              |
| 5-31           | JYJ-03-12       | 挑线杆轴承座   | Take-up Lever Bearing Case               |              |
| 5-32           | JYJ-03-37       | 挑线杆驱动杆   | Take-up Lever Drive Lever (with Arm Pin) |              |
| 5-33           | JYJ-03-38       | 滚动螺丝     | Cam Roller Set                           |              |
| 5-34           | JYJ-03-13       | 挑线杆驱动杆B  | Take-up Lever Drive Lever B              |              |
| 5-35           | (与高速GG系列通用)     | 滚销       | Roller Pin                               |              |
| 5-36           | (与高速GG系列通用)     | 直径8mm轴承  | 8mm Dia. Roller                          |              |
| 5-37           | JYJ-03-68       | 调节垫片     | Adjusting Washer                         | 0.2mm Thick  |
| 5-38           | JYJ-03-68       | 调节垫片     | Adjusting Washer                         | 0.3mm Thick  |
| 5-39           | JYJ-03-04       | 导向板      | Guide Plate                              |              |
|                |                 |          |                                          |              |
|                |                 |          |                                          |              |

### 6. 勾线部位 UPPER THREAD HOOK



## 6. 勾线部位 Upper thread hook

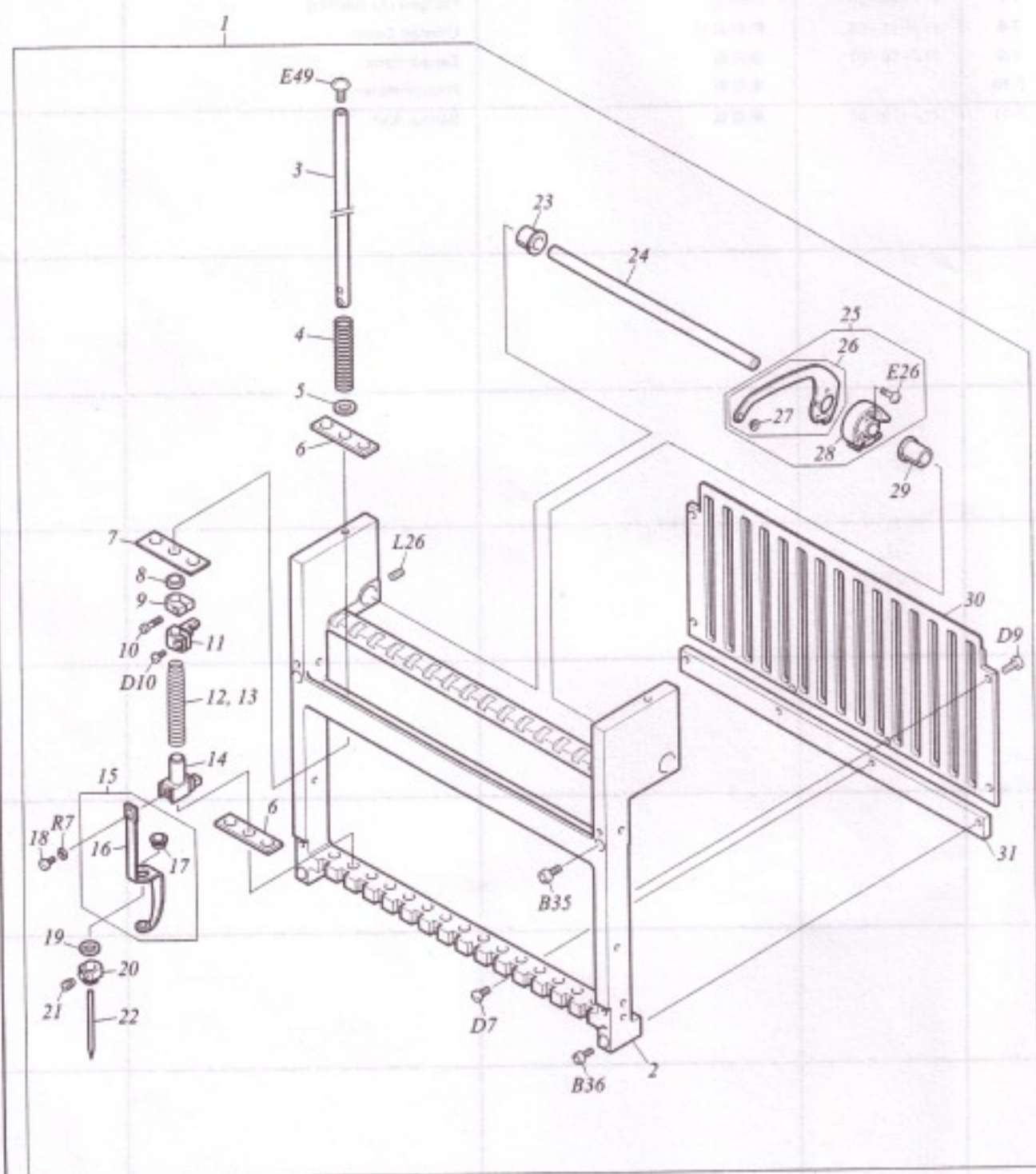
| 序列号<br>Ref.No. | 代号<br>Parts No. | 名称       | PARTS NAME                      | 备注<br>Remark |
|----------------|-----------------|----------|---------------------------------|--------------|
| 6-1            | JYJ-11          | 整套组件     | Assembly Base Set               |              |
| 6-2            | JYJ-11-07       | 上线勾组件座   | Upper Thread Hook Assembly Base |              |
| 6-3            |                 | 步进电机     | Pulse (Stepping) Motor          |              |
| 6-4            | JYJ-11-11       | 步进电机座    | Pulse Motor Base                |              |
| 6-5            | JYJ-11-10       | 上线勾伸缩弹簧  | Upper Thread Hook Return Spring |              |
| 6-6            |                 | 弹簧支撑套    | Spring Holder Collar            |              |
| 6-7            | JYJ-11-05       | 上线勾驱动杆   | Upper Thread Hook Lever         |              |
| 6-8            | JYJ-11-08       | 连接杆      | Connecting Rod Plate            |              |
| 6-9            | JYJ-11-09       | 连接杆销     | Connecting Lever Pin            |              |
| 6-10           | JYJ-11-02+2     | 导向套      | Guide Bushing                   |              |
| 6-11           | JYJ-11-01       | 定位套      | Positioning Collar              |              |
| 6-12           | JYJ-11-03       | 上线勾支架    | Upper Thread Hook Bracket       |              |
| 6-13           | JYJ-11-04       | 上线勾      | Upper Thread Hook               |              |
| 6-14           | JYJ-3-58        | 垫片销      | Cushion Pin                     |              |
| 6-15           | (与GG系列通用)       | 离心制动块    | Eccentric Stopper               |              |
| 6-16           | JYJ-11-12       | 座销       | Base Stud                       |              |
| 6-17           | JYJ-3-14        | 勾线导板     | Hook Guide                      |              |
| 6-18           | JYJ-3-52        | 步进电机座    | Pulse Motor Base                |              |
| 6-19           | JYJ-3-56        | 跳跃定位套    | Jump Positioning Collar         |              |
| 6-20           | JYJ-3-55        | 跳跃连杆伸缩弹簧 | Jump Lever Return Spring        |              |
| 6-21           | JYJ-3-54        | 跳跃连杆     | Jump Lever                      |              |
| 6-22           | JYJ-3-53        | 跳跃连杆支撑   | Jump Lever Holder               |              |
| 6-23           | JYJ-3-57        | 垫片       | Cushion                         |              |
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## 7. 换色部位 Color Change System

| 序列号<br>Ref.No. | 代号<br>Parts No. | 名称     | PARTS NAME                | 备注<br>Remark |
|----------------|-----------------|--------|---------------------------|--------------|
| 7-1            |                 | 步进电机   | Pulse (Stepping) Motor    |              |
| 7-2            | JYJ-3-27        | 手动操作柄B | Manual Operation Handle B |              |
| 7-3            | JYJ-10-01       | 换色电机座  | Color Change Motor Base   |              |
| 7-4            | (与CT系列通用)       | 换色凸轮   | Change Cam                |              |
| 7-5            | JYJ-10-03       | 垫片     | Washer                    |              |
| 7-6            | JYJ-10-02       | 换色座    | Change Base               |              |
| 7-7            | JYJ-10-06       | DU轴套   | Flanged DU Bushing        |              |
| 7-8            | JYJ-10-08       | 换色罩壳   | Change Cover              |              |
| 7-9            | JYJ-10-07       | 感应座    | Sensor Base               |              |
| 7-10           |                 | 电位器    | Potentiometer             |              |
| 7-11           | JYJ-10-05       | 感应臂    | Sensor Arm                |              |
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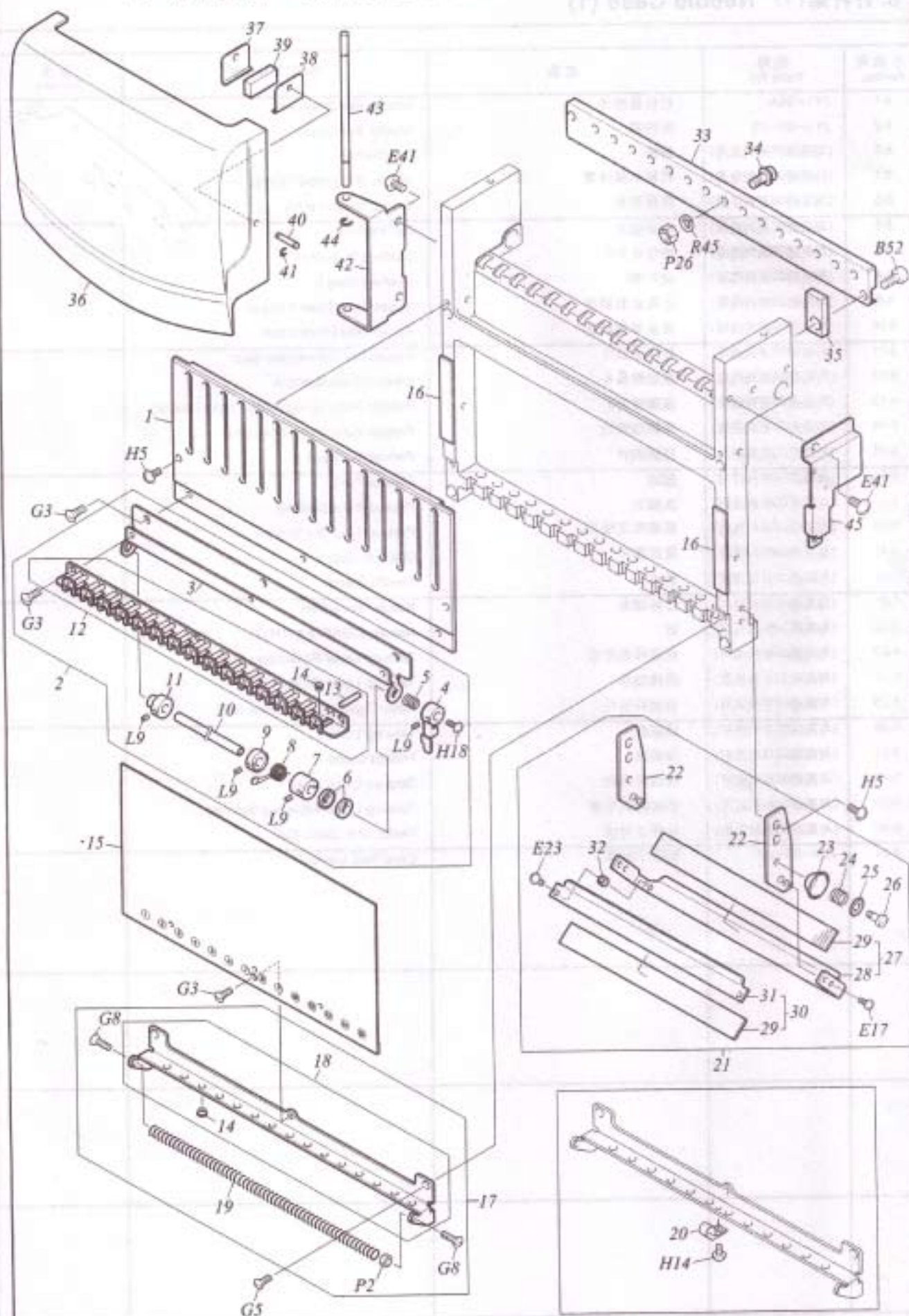
# 8. 针杆架(1) NEEDLE BAR CASE 1



## 8. 针杆架(1) Needle Case (1)

| 序号号<br>Ref.No. | 代号<br>Parts No. | 名称     | PARTS NAME                                 | 备注<br>Remark |
|----------------|-----------------|--------|--------------------------------------------|--------------|
| 8-1            | JYJ-06A         | 针杆箱组件  | Needle Bar Case Set                        |              |
| 8-2            | JYJ-06-05       | 针杆箱    | Needle Bar Case                            |              |
| 8-3            | (与高速GG系列通用)     | 针杆     | Needle Bar                                 |              |
| 8-4            | (与高速GG系列通用)     | 针杆支撑弹簧 | Needle Bar Holder Spring                   |              |
| 8-5            | (与高速GG系列通用)     | 弹簧垫片   | Spring Shoe Washer                         |              |
| 8-6            | (与高速GG系列通用)     | 毛毡垫片   | Felt Packing                               |              |
| 8-7            | (与高速GG系列通用)     | 橡胶垫片B  | Cushion Rubber B                           |              |
| 8-8            | (与高速GG系列通用)     | 垫片圈E   | Cushion Ring E                             |              |
| 8-9            | (与高速GG系列通用)     | 上死点制动块 | Upper Dead Point Stopper                   |              |
| 8-10           | (与高速GG系列通用)     | 开头平嘴螺丝 | Flat Filister Head Screw                   |              |
| 8-11           | (与高速GG系列通用)     | 针杆连接块  | Needle Bar Connecting Stud                 |              |
| 8-12           | (与高速GG系列通用)     | 压脚弹簧A  | Presser Foot Spring A                      |              |
| 8-13           | (与高速GG系列通用)     | 压脚弹簧B  | Presser Foot Spring B (for Thick material) |              |
| 8-14           | (与高速GG系列通用)     | 压脚连接块  | Presser Foot Connecting Stud               |              |
| 8-15           | (与高速GG系列通用)     | 压脚组件   | Presser Foot Set                           |              |
| 8-16           | (与高速GG系列通用)     | 压脚     | Presser Foot                               |              |
| 8-17           | (与高速GG系列通用)     | 压脚套    | Presser Foot Bushing                       |              |
| 8-18           | (与高速GG系列通用)     | 压脚固定螺丝 | Presser Foot Set Screw                     |              |
| 8-19           | (与高速GG系列通用)     | 垫片圈A   | Cushion Ring A                             |              |
| 8-20           | (与高速GG系列通用)     | 针夹     | Needle Clamp                               |              |
| 8-21           | (与高速GG系列通用)     | 止针螺丝   | Needle Set Screw                           |              |
| 8-22           | (与高速GG系列通用)     | 针      | Needle (DBK572 #11NY)                      |              |
| 8-23           | (与高速GG系列通用)     | 挑线杆定位套 | Take-up Lever Positioning Bushing          |              |
| 8-24           | (与高速GG系列通用)     | 挑线轴承   | Take-up Lever Shaft                        |              |
| 8-25           | (与高速GG系列通用)     | 挑线杆组件  | Roller Type Take-up Lever Set              |              |
| 8-26           | (与高速GG系列通用)     | 挑线杆    | Take-up Lever                              |              |
| 8-27           | (与高速GG系列通用)     | 导线块    | Thread Guide                               |              |
| 8-28           | (与高速GG系列通用)     | 挑线杆齿轮  | Take-up Lever Boss                         |              |
| 8-29           | (与高速GG系列通用)     | 挑线杆调节套 | Take-up Lever Adjusting Bushing            |              |
| 8-30           | (与高速GG系列通用)     | 针杆导向板  | Needle Bar Guide Rail                      |              |
| 8-31           | JYJ-06-02       | 箱体下轨条  | Case Rail, Lower                           |              |
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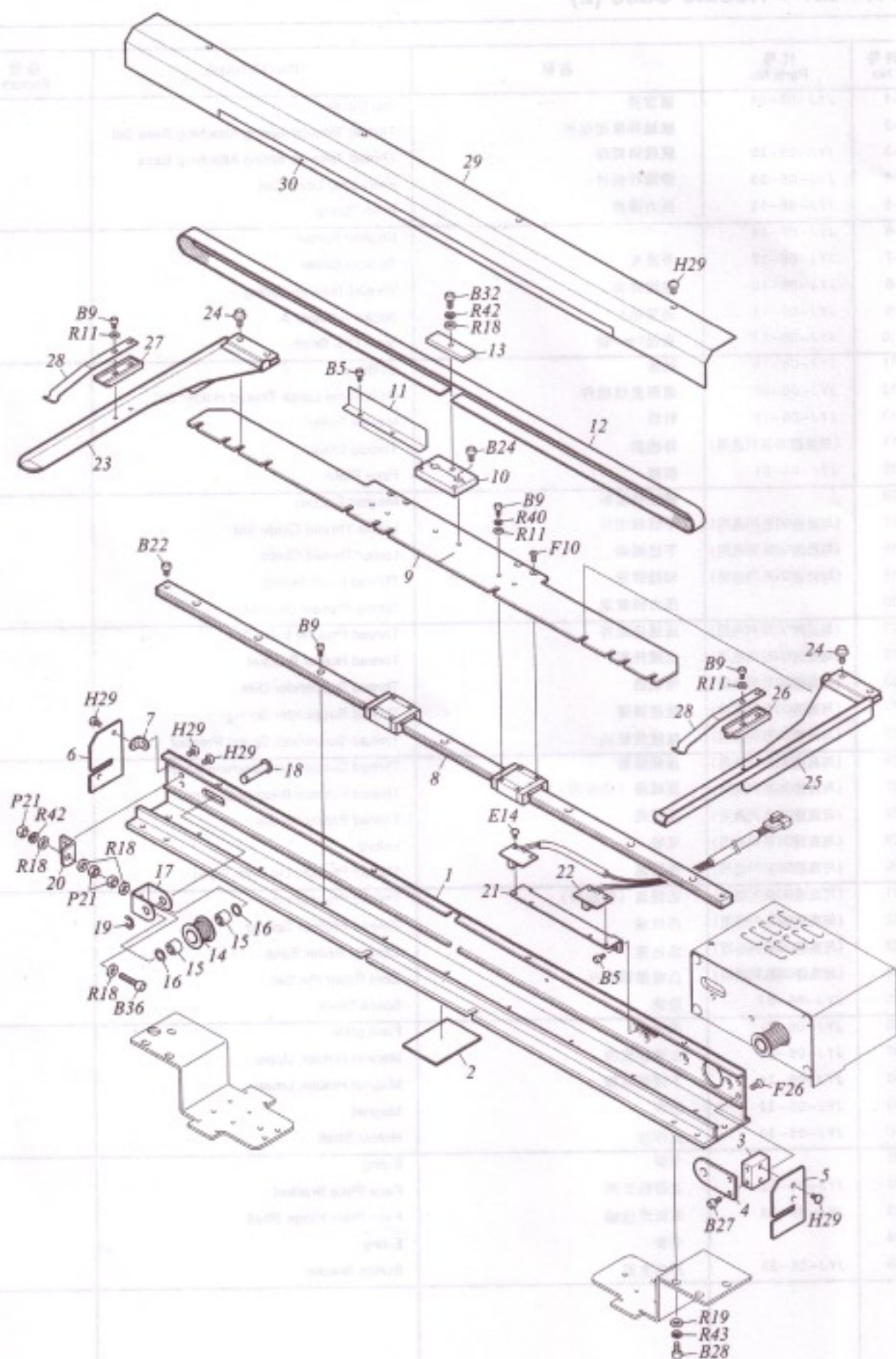
# 9. 针杆架(2) NEEDLE BAR CASE 2



## 9. 针杆架(2) Needle Case (2)

| 序号号<br>Ref.No. | 代号<br>Parts No. | 名称       | PARTS NAME                               | 备注<br>Remark |
|----------------|-----------------|----------|------------------------------------------|--------------|
| 9-1            | JYJ-06-04       | 顶盖壳      | Top Cover                                |              |
| 9-2            |                 | 装线弹簧座组件  | Thread Take-up Spring Attaching Base Set |              |
| 9-3            | JYJ-06-20       | 装线弹簧座    | Thread Take-up Spring Attaching Base     |              |
| 9-4            | JYJ-06-05       | 伸缩杆组件    | Retracting Lever Set                     |              |
| 9-5            | JYJ-06-13       | 压力弹簧     | Push Spring                              |              |
| 9-6            | JYJ-06-14       |          | Knurled Screw                            |              |
| 9-7            | JYJ-06-12       | 涨紧套      | Tension Collar                           |              |
| 9-8            | JYJ-06-10       | 装线弹簧     | Thread Take-up Spring                    |              |
| 9-9            | JYJ-06-11       | 调节轴A     | Stroke Adjuster A                        |              |
| 9-10           | JYJ-06-17       | 直径5mm轴   | 5mm Dia. Shaft                           |              |
| 9-11           | JYJ-06-15       | 轴套       | Bushing                                  |              |
| 9-12           | JYJ-06-08       | 滚形支轴组件   | Roller-type Large Thread Holder Set      |              |
| 9-13           | JYJ-06-16       | 针块       | Needle Roller                            |              |
| 9-14           | (与高速GG系列通用)     | 导线程      | Thread Guide                             |              |
| 9-15           | JYJ-06-01       | 面板       | Face Plate                               |              |
| 9-16           |                 | 磁铁橡胶垫    | Magnet Rubber                            |              |
| 9-17           | (与高速GG系列通用)     | 下过线组件    | Lower Thread Guide Set                   |              |
| 9-18           | (与高速GG系列通用)     | 下过线架     | Lower Thread Guide                       |              |
| 9-19           | (与高速GG系列通用)     | 勾线弹簧     | Thread Hook Spring                       |              |
| 9-20           |                 | 压力弹簧架    | Spring Presser Bracket                   |              |
| 9-21           | (与高速GG系列通用)     | 压线座组件    | Thread Presser Base Set                  |              |
| 9-22           | (与高速GG系列通用)     | 上线托架     | Thread Holder Bracket                    |              |
| 9-23           | (与高速GG系列通用)     | 挂线盘      | Thread Suspender Disk                    |              |
| 9-24           | (与高速GG系列通用)     | 挂线弹簧     | Thread Suspender Spring                  |              |
| 9-25           | (与高速GG系列通用)     | 挂线压簧块    | Thread Suspender Spring Presser          |              |
| 9-26           | (与高速GG系列通用)     | 压线弹簧     | Thread Suspender Attaching Screw         |              |
| 9-27           | (与高速GG系列通用)     | 压线座(带胶带) | Thread Presser Base (with Tape)          |              |
| 9-28           | (与高速GG系列通用)     | 压线座      | Thread Presser Base                      |              |
| 9-29           | (与高速GG系列通用)     | 毛毡       | Velcro                                   |              |
| 9-30           | (与高速GG系列通用)     | 压线盖      | Thread Presser Lid (with Tape)           |              |
| 9-31           | (与高速GG系列通用)     | 压线盖(带胶带) | Thread Presser Lid                       |              |
| 9-32           | (与高速GG系列通用)     | 压线块      | Thread Presser Spacer                    |              |
| 9-33           | (与高速GG系列通用)     | 换色座      | Change Roller Base                       |              |
| 9-34           | (与高速GG系列通用)     | 凸轮滚销组件   | Cam Roller Pin Set                       |              |
| 9-35           | JYJ-06-07       | 垫块       | Spec Block                               |              |
| 9-36           | JYJ-06-21       | 面板       | Face plate                               |              |
| 9-37           | JYJ-05-24       | 上磁铁支撑    | Magnet Holder, Upper                     |              |
| 9-38           | JYJ-05-24       | 下磁铁支撑    | Magnet Holder, Lower                     |              |
| 9-39           | JYJ-05-32       | 磁铁       | Magnet                                   |              |
| 9-40           | JYJ-05-30       | 支撑轴      | Holder Shaft                             |              |
| 9-41           |                 | 卡簧       | E-ring                                   |              |
| 9-42           | JYJ-05-22       | 上面板支架    | Face Plate Bracket                       |              |
| 9-43           | JYJ-05-23       | 面板连接轴    | Face Plate Hinge Shaft                   |              |
| 9-44           |                 | 卡簧       | E-ring                                   |              |
| 9-45           | JYJ-05-25       | 开关支架     | Switch Bracket                           |              |
|                |                 |          |                                          |              |

# 10. X向驱动部位(1) X-AXIS DRIVE SYSTEM 1

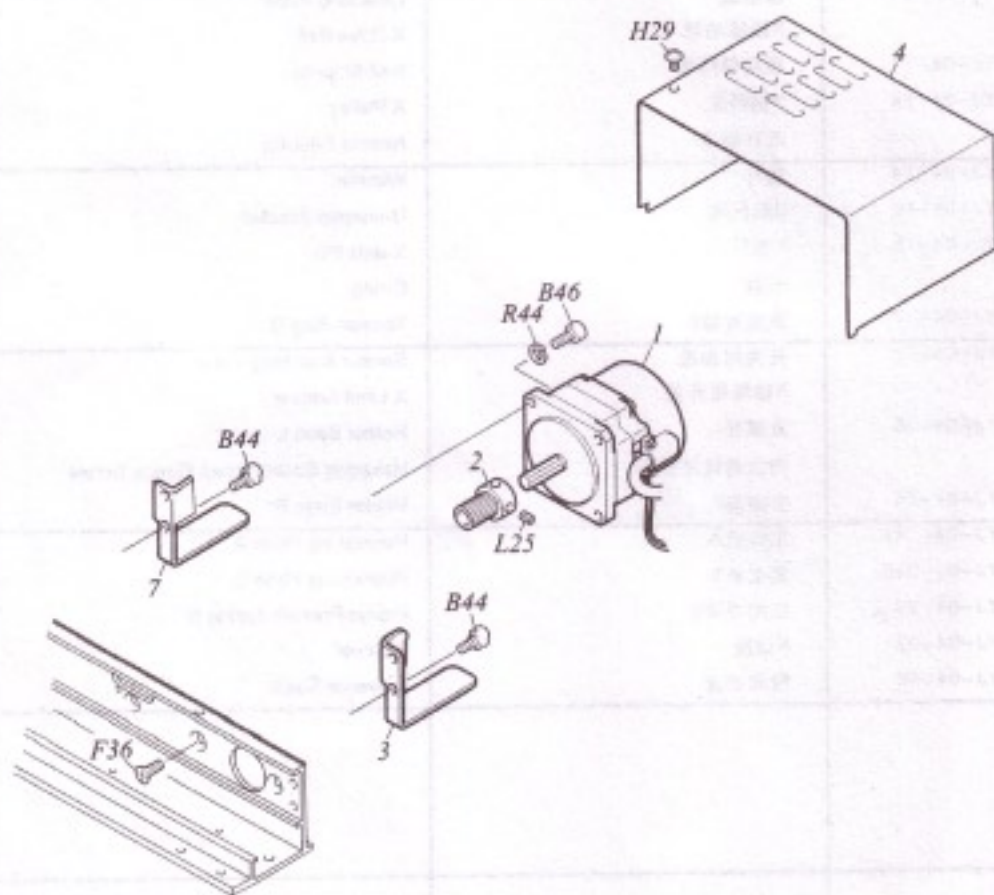


# 10. X向驱动部位(1) X-Axis Drive System (1)

| 序列号<br>Ref.No. | 代号<br>Parts No. | 名称      | PARTS NAME                       | 备注<br>Remark |
|----------------|-----------------|---------|----------------------------------|--------------|
| 10-1           | JYJ-04-01       | X轴边框    | X Sash                           |              |
| 10-2           | JYJ-04-39       | 毡垫      | Z-spec. Frame Felt               |              |
| 10-3           | JYJ-04-20       | 底座      | Base                             |              |
| 10-4           | JYJ-04-21       | 盖       | Lid                              |              |
| 10-5           | JYJ-04-05       | 侧面板R    | Side Plate R                     |              |
| 10-6           | JYJ-04-05       | 侧面板L    | Side Plate L                     |              |
| 10-7           | JYJ-04-13       | 盖板托架    | Cover Bracket                    |              |
| 10-8           |                 | X轴导轨    | X Linear Way                     |              |
| 10-9           | JYJ-04-03       | 连接板     | Joint Plate                      |              |
| 10-10          | JYJ-04-12       | 叠层板     | Stack Plate                      |              |
| 10-11          | JYJ-04-08       | 检出板     | Detecting Plate                  |              |
| 10-12          |                 | X轴驱动带   | X Drive Belt                     |              |
| 10-13          | JYJ-04-11       | 驱动带挡板   | Belt Stopper                     |              |
| 10-14          | JYJ-04-18       | X轴滑轮    | X Pulley                         |              |
| 10-15          |                 | 滚针轴承    | Needle Bearing                   |              |
| 10-16          | JYJ-04-14       | 垫片      | Washer                           |              |
| 10-17          | JYJ-04-16       | U形托架    | U-shaped Bracket                 |              |
| 10-18          | JYJ-04-15       | X轴销     | X-axis Pin                       |              |
| 10-19          |                 | 卡簧      | E-ring                           |              |
| 10-20          | JYJ-04-17       | 张紧支撑B   | Tension Stay B                   |              |
| 10-21          | JYJ-04-19       | 开关附加板   | Sensor Attaching Plate           |              |
| 10-22          |                 | X轴限位开关  | X Limit Sensor                   |              |
| 10-23          | JYJ-04-25       | 支撑座L    | Holder Base L                    |              |
| 10-24          |                 | 内六角法兰螺丝 | Hexagon Socket Head Flange Screw |              |
| 10-25          | JYJ-04-28       | 支撑座R    | Holder Base R                    |              |
| 10-26          | JYJ-04-24A      | 定位板A    | Positioning Plate A              |              |
| 10-27          | JYJ-04-24B      | 定位板B    | Positioning Plate B              |              |
| 10-28          | JYJ-04-23       | 压框弹簧B   | Frame Presser Spring B           |              |
| 10-29          | JYJ-04-02       | X轴盖     | X Cover                          |              |
| 10-30          | JYJ-04-40       | 横向刻度    | Traverse Scale                   |              |
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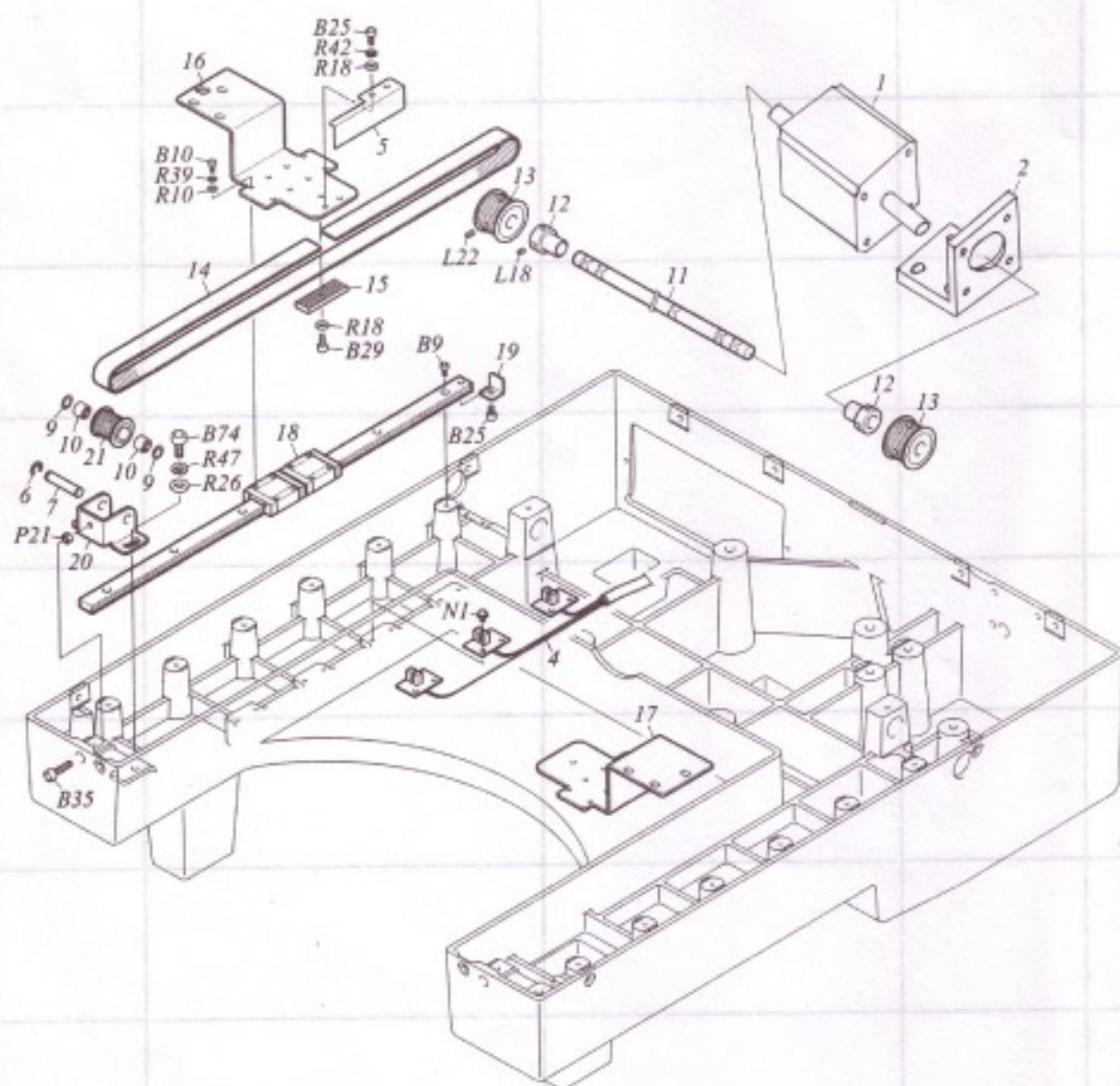
# 11. X向驱动部位(2) X-AXIS DRIVE SYSTEM 2

10. X轴驱动系统(1) X-Axis Drive System (1)



### 11. X向驱动部位(2) X-Axis Drive System (2)

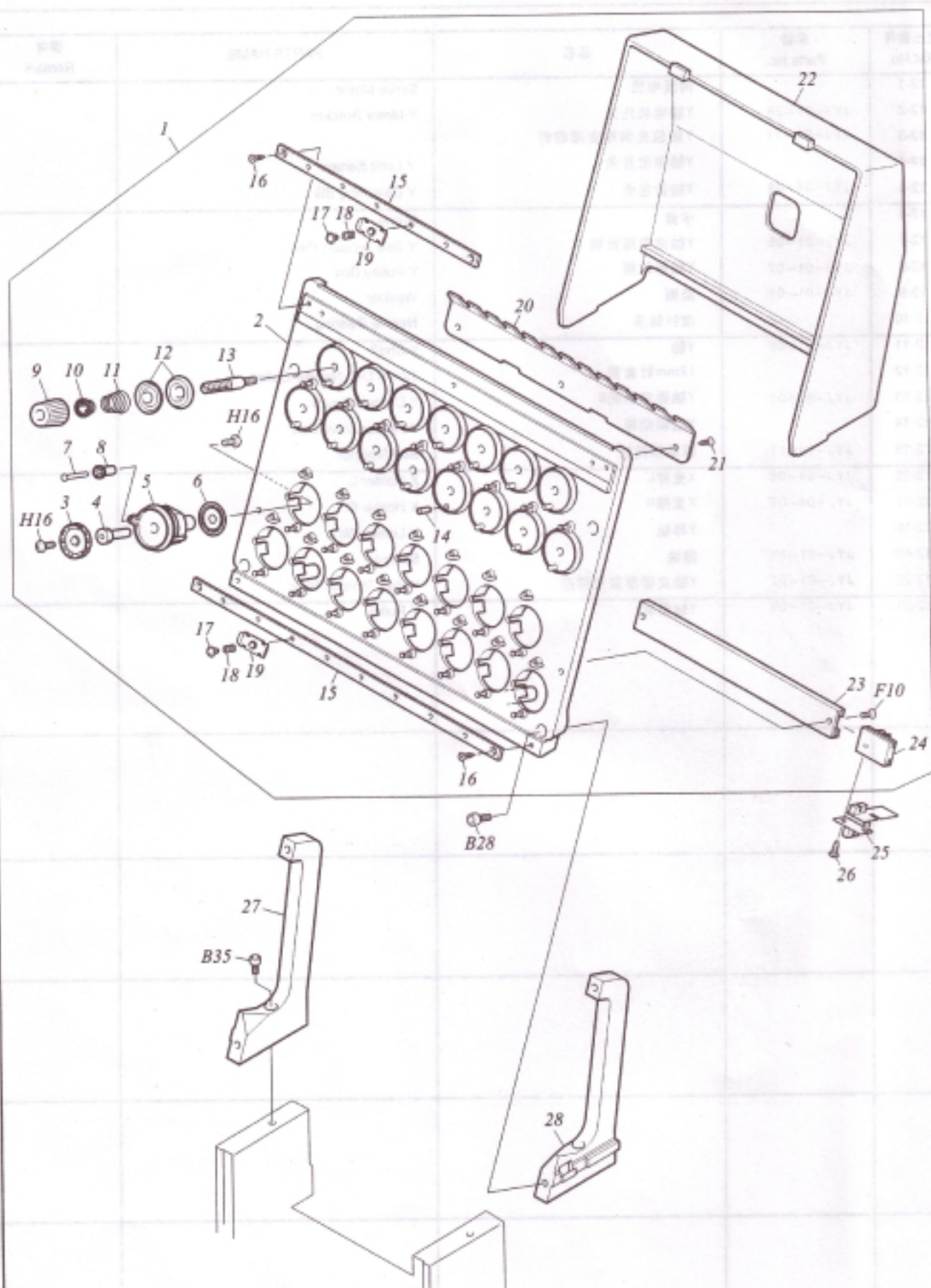
## 12. Y向驱动部位 Y-AXIS DRIVE SYSTEM



## 12. Y向驱动部位 Y-Axis Drive System

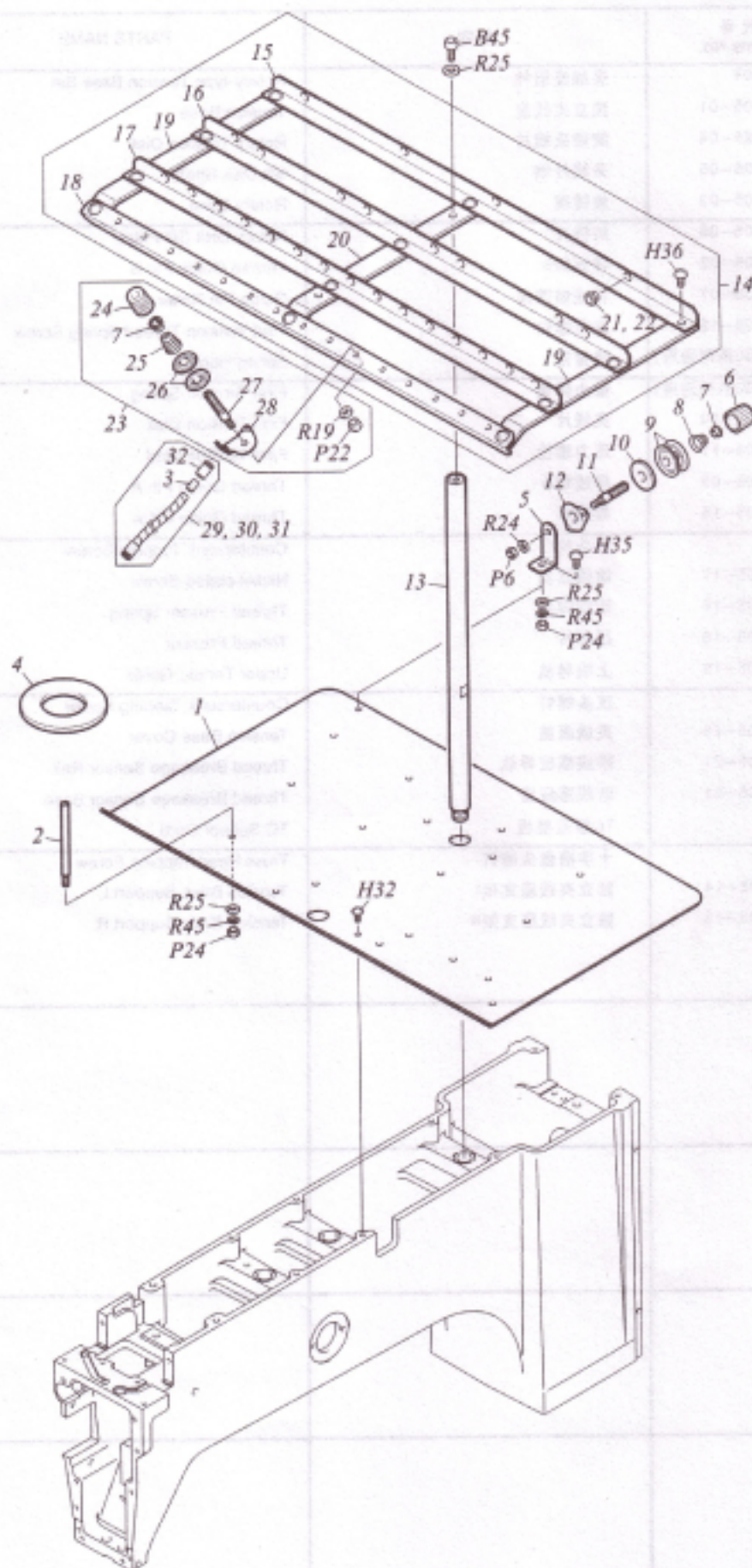
| 見出番号<br>Ref.No. | 品番<br>Parts No. | 品名         | PARTS NAME              | 備考<br>Remark |
|-----------------|-----------------|------------|-------------------------|--------------|
| 12-1            |                 | 伺服电机       | Servo Motor             |              |
| 12-2            | JYJ-01-28       | Y轴电机托架     | Y Motor Bracket         |              |
| 12-3            | JYJ-01-11       | Y限位光偶座支撑螺钉 |                         |              |
| 12-4            |                 | Y轴限位开关     | Y Limit Sensor          |              |
| 12-5            | JYJ-04-08       | Y轴检出板      | Y Detecting S/R         |              |
| 12-6            |                 | 卡簧         | E-ring                  |              |
| 12-7            | JYJ-01-05       | Y轴皮带涨紧销    | Y Belt Tension Pin      |              |
| 12-8            | JYJ-01-07       | Y轴带轮箱      | Y Pulley Box            |              |
| 12-9            | JYJ-01-04       | 垫圈         | Washer                  |              |
| 12-10           |                 | 滚针轴承       | Needle Bearing          |              |
| 12-11           | JYJ-01-06       | Y轴         | Y Shaft                 |              |
| 12-12           |                 | 12mm针套管    | 12mm Dia. Needle Collar |              |
| 12-13           | JYJ-01-09       | Y轴驱动带轮B    | Y Drive Pulley B        |              |
| 12-14           |                 | Y轴驱动带      | Y Holder Drive Belt     |              |
| 12-15           | JYJ-04-11       | 驱动带挡板      | Belt Stopper            |              |
| 12-16           | JYJ-04-06       | X支撑L       | X Holder L              |              |
| 12-17           | JYJ-04-07       | X支撑R       | X Holder R              |              |
| 12-18           |                 | Y导轨        | Y Linear Way            |              |
| 12-19           | JYJ-01-29       | 挡块         | Stopper                 |              |
| 12-20           | JYJ-01-02       | Y轴皮带涨紧支撑座  | Y Belt Tension Stay     |              |
| 12-21           | JYJ-01-03       | Y轴带轮       | Y Pulley                |              |
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# 13. 夹线器部位 TENSION BASE



### 13. 夹线器部位 Thread Tension Base

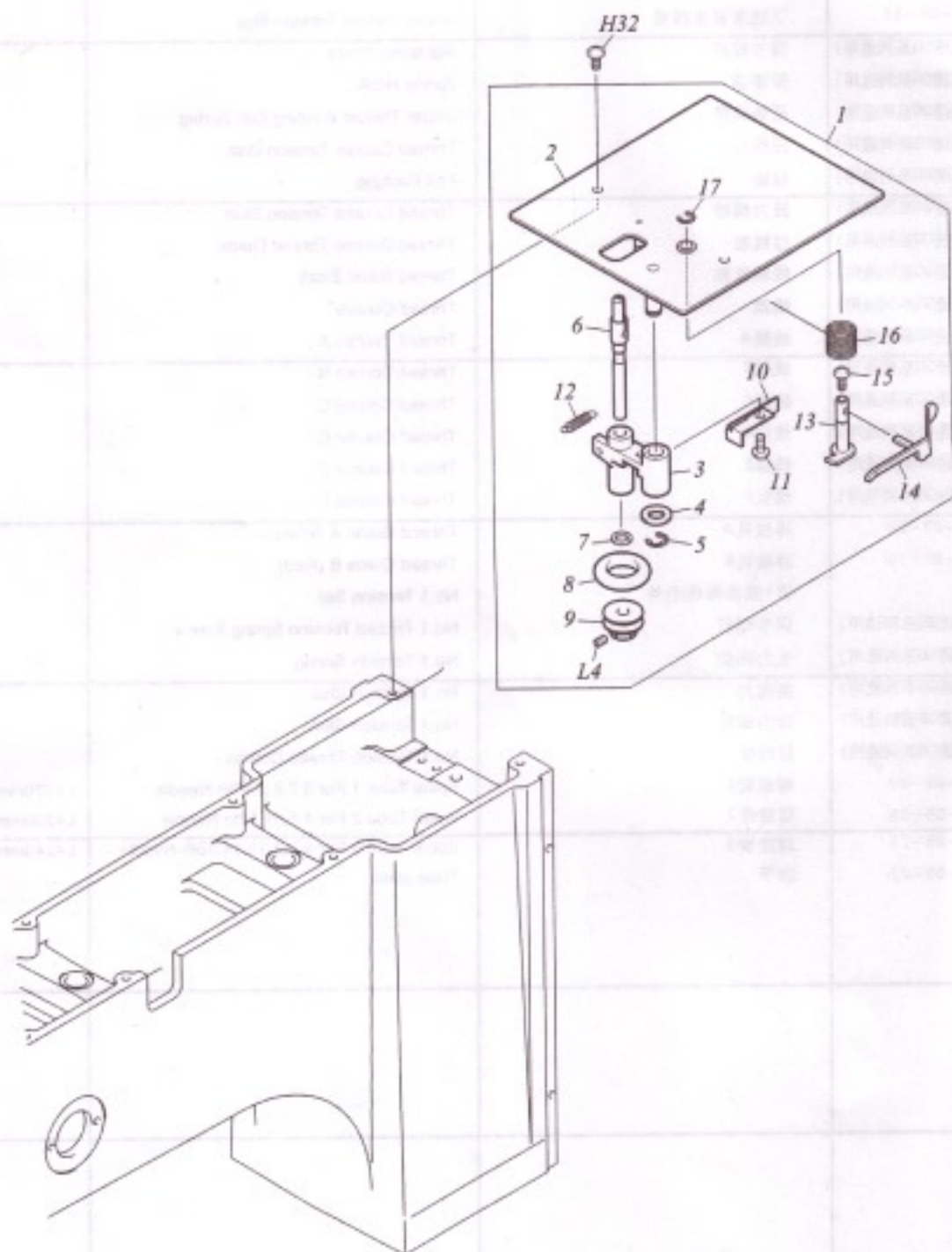
| 序列号<br>Ref.No. | 代号<br>Parts No. | 名称       | PARTS NAME                        | 备注<br>Remark |
|----------------|-----------------|----------|-----------------------------------|--------------|
| 13-1           | JYJ-05          | 夹线座组件    | Rotary-type Tension Base Set      |              |
| 13-2           | JYJ-05-01       | 独立夹线座    | Tension Base                      |              |
| 13-3           | JYJ-05-04       | 旋转夹线片    | Rotary Tension Disk               |              |
| 13-4           | JYJ-05-05       | 夹线片轴     | Slit Disk Shaft                   |              |
| 13-5           | JYJ-05-03       | 旋转座      | Rotary Base                       |              |
| 13-6           | JYJ-05-06       | 旋转片      | Rotary Disk Slit Plate            |              |
| 13-7           | JYJ-05-02       | 导线圈B     | Thread Guide Pin B                |              |
| 13-8           | JYJ-05-07       | 导线圈滚筒    | Guide Pin Roller                  |              |
| 13-9           | JYJ-05-12       | 调节螺钉     | First Tension Thread Spring Screw |              |
| 13-10          | (与高速GG系列通用)     | 弹簧钩      | Spring Hook                       |              |
| 13-11          | (与高速GG系列通用)     | 张力弹簧     | First Tension Spring              |              |
| 13-12          | JYJ-05-10       | 夹线片      | First Tension Disk                |              |
| 13-13          | JYJ-05-11       | 压力螺栓     | First Tension Stud                |              |
| 13-14          | JYJ-05-09       | 导线圈A     | Thread Guide Pin A                |              |
| 13-15          | JYJ-05-15       | 导线圈板     | Thread Guide Plate                |              |
| 13-16          | JYJ-05-17       | 沉头螺钉     | Countersunk Tapping Screw         | 3P*10        |
| 13-17          | JYJ-05-16       | 镀锌螺丝     | Nickel-plated Screw               |              |
| 13-18          | JYJ-05-18       | 压线弹簧     | Thread Presser Spring             |              |
| 13-19          | JYJ-05-19       | 压线片      | Thread Presser                    |              |
| 13-20          | JYJ-05-19       | 上线导轨     | Upper Thread Guide                |              |
| 13-21          | JYJ-05-26       | 沉头螺钉     | Countersunk Tapping Screw         | 3P*8         |
| 13-22          | JYJ-05-21       | 夹线座盖     | Tension Base Cover                |              |
| 13-23          | JYJ-05-31       | 断线感应导轨   | Thread Breakage Sensor Rail       |              |
| 13-24          | JYJ-05-31       | 断线感应座    | Thread Breakage Sensor Base       |              |
| 13-25          | JYJ-05-13       | TC感应基板   | TC Sensor Card                    |              |
| 13-26          | JYJ-05-14       | 十字槽盘头螺钉  | Truss Head Tapping Screw          | 3P*6         |
| 13-27          | JYJ-05-14       | 独立夹线座支架L | Tension Base Support L            |              |
| 13-28          | JYJ-05-13       | 独立夹线座支架R | Tension Base Support R            |              |
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# 14. 线架部位 Thread Stand

| 序号号<br>Ref.No. | 代号<br>Parts No. | 名称       | PARTS NAME                                | 备注<br>Remark |
|----------------|-----------------|----------|-------------------------------------------|--------------|
| 14-1           | JYJ-08-01       | 线架盘      | Thread Stand Plate                        |              |
| 14-2           | (与高速GG系列通用)     | 线架螺栓     | Thread Stand Stud                         |              |
| 14-3           | JYJ-05-28       | 压管       | Tube Presser Pipe                         |              |
| 14-4           | (与高速GG系列通用)     | 毡垫       | Thread Stand Felt                         |              |
| 14-5           | JYJ-08-11       | 下线绷紧支撑座  | Under Thread Tension Stay                 |              |
| 14-6           | (与高速GG系列通用)     | 调节螺丝     | Adjusting Screw                           |              |
| 14-7           | (与高速GG系列通用)     | 弹簧钩      | Spring Hook                               |              |
| 14-8           | (与高速GG系列通用)     | 压线弹簧     | Under Thread Winding Coil Spring          |              |
| 14-9           | (与高速GG系列通用)     | 压线片      | Thread Course Tension Disk                |              |
| 14-10          | (与高速GG系列通用)     | 毡垫       | Felt Packing                              |              |
| 14-11          | (与高速GG系列通用)     | 压力螺栓     | Thread Course Tension Stud                |              |
| 14-12          | (与高速GG系列通用)     | 过线板      | Thread Course Thread Guide                |              |
| 14-13          | (与高速GG系列通用)     | 线架立柱     | Thread Stand Shaft                        |              |
| 14-14          | (与高速GG系列通用)     | 线架       | Thread Course                             |              |
| 14-15          | (与高速GG系列通用)     | 线架A      | Thread Course A                           |              |
| 14-16          | (与高速GG系列通用)     | 线架B      | Thread Course B                           |              |
| 14-17          | (与高速GG系列通用)     | 线架C      | Thread Course C                           |              |
| 14-18          | (与高速GG系列通用)     | 线架D      | Thread Course D                           |              |
| 14-19          | (与高速GG系列通用)     | 线架E      | Thread Course E                           |              |
| 14-20          | (与高速GG系列通用)     | 线架F      | Thread Course F                           |              |
| 14-21          | JYJ-08-09       | 导线孔A     | Thread Guide A (White)                    |              |
| 14-22          | JYJ-08-10       | 导线孔B     | Thread Guide B (Red)                      |              |
| 14-23          |                 | 第1独立夹线组件 | No.1 Tension Set                          |              |
| 14-24          | (与高速GG系列通用)     | 调节螺钉     | No.1 Thread Tension Spring Screw          |              |
| 14-25          | (与高速GG系列通用)     | 张力弹簧     | No.1 Tension Spring                       |              |
| 14-26          | (与高速GG系列通用)     | 夹线片      | No.1 Tension Disk                         |              |
| 14-27          | (与高速GG系列通用)     | 压力螺栓     | No.1 Tension Stud                         |              |
| 14-28          | (与高速GG系列通用)     | 过线板      | No.1 Tension Thread Course                |              |
| 14-29          | JYJ-05-29       | 螺旋管1     | Spiral Tube 1 For 6,7,8,9,10th Needle     | L=220mm      |
| 14-30          | JYJ-05-29       | 螺旋管2     | Spiral Tube 2 For 4,5,11,12th Needle      | L=230mm      |
| 14-31          | JYJ-05-29       | 螺旋管3     | Spiral Tube 3 For 1,2,3,13,14,15th Needle | L=240mm      |
| 14-32          | JYJ-05-27       | 轴节       | Tube Joint                                |              |
|                |                 |          |                                           |              |
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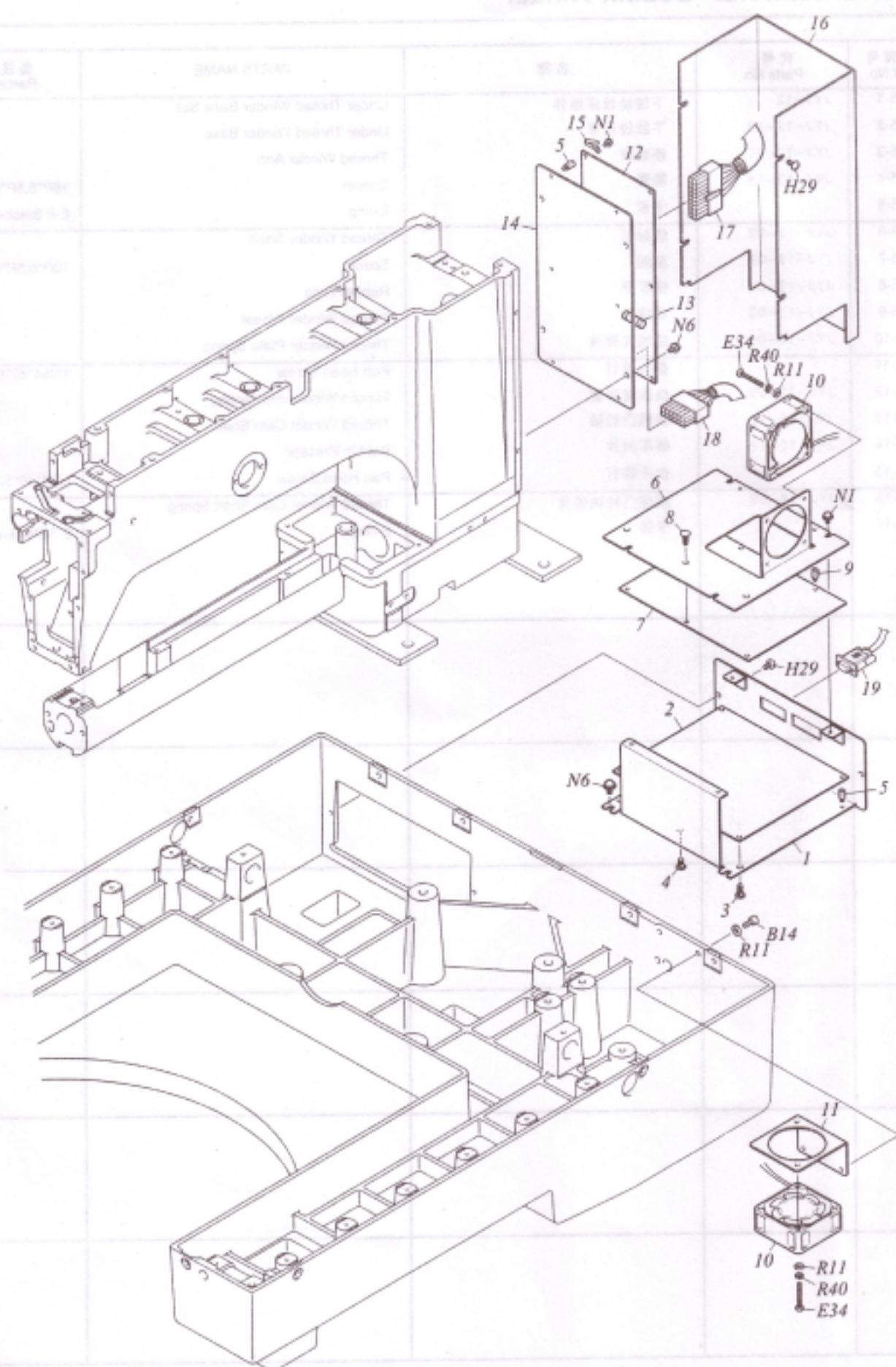
# 15. 自动绕线装置 UNDER THREAD WINDER



# 15. 自动绕线装置 Bobbin Winder

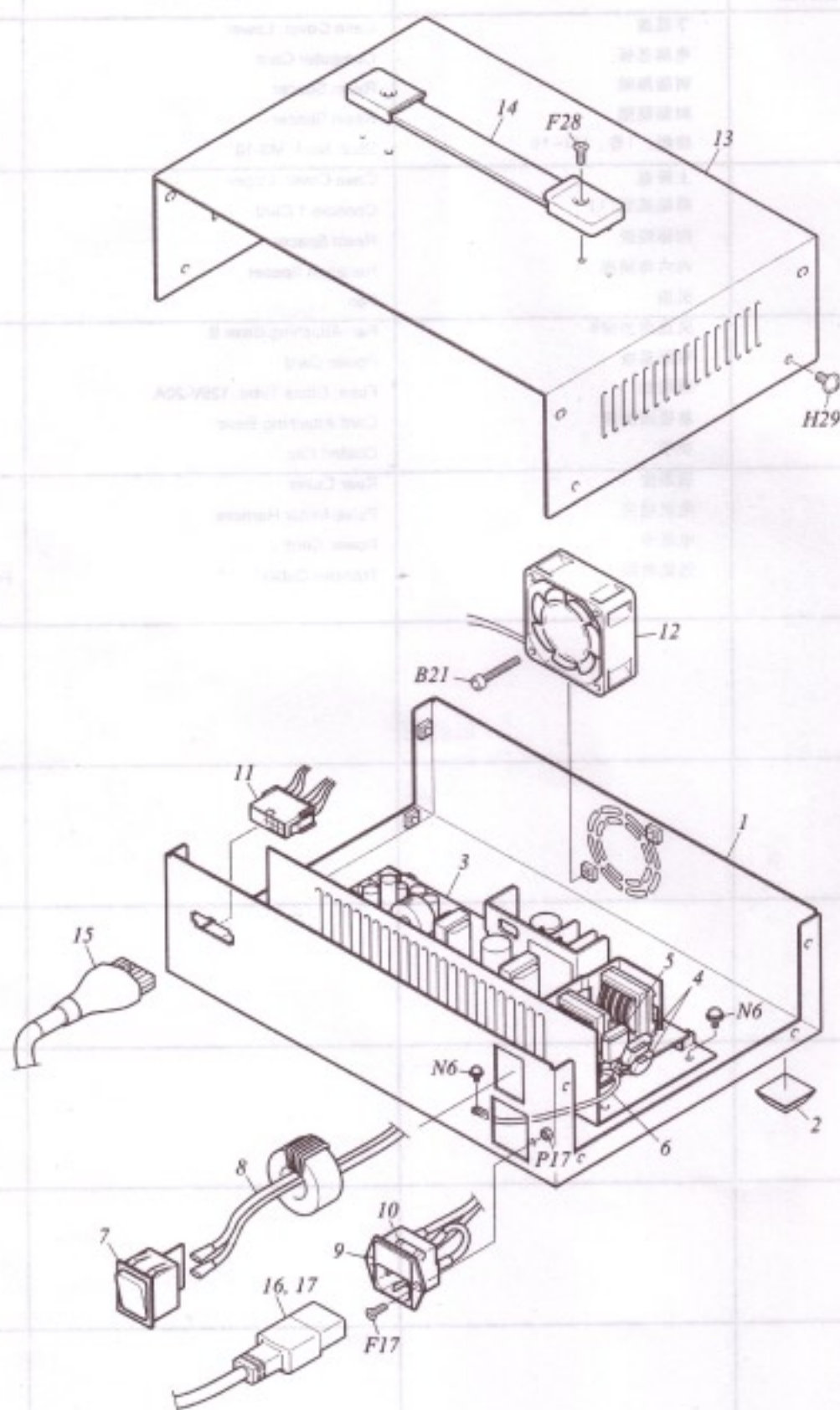
| 序号号<br>Ref.No. | 代号<br>Parts No. | 名称      | PARTS NAME                     | 备注<br>Remark                      |
|----------------|-----------------|---------|--------------------------------|-----------------------------------|
| 15-1           | JYJ-12          | 下线绕线座组件 | Under Thread Winder Base Set   | 16P*8.5P*0.8t<br>E-6 Black-coated |
| 15-2           | JYJ-12-13       | 下线绕线座   | Under Thread Winder Base       |                                   |
| 15-3           | JYJ-12-01       | 绕线臂     | Thread Winder Arm              |                                   |
| 15-4           | JYJ-12-14       | 垫圈      | Spacer                         |                                   |
| 15-5           |                 | 卡簧      | E-ring                         |                                   |
| 15-6           | JYJ-12-02       | 绕线轴     | Thread Winder Shaft            | 10P*6.5P*0.5t                     |
| 15-7           | JYJ-12-03       | 垫圈      | Spacer                         |                                   |
| 15-8           | JYJ-12-04       | 橡胶圈     | Rubber Ring                    |                                   |
| 15-9           | JYJ-12-03       | 绕线轮     | Thread Winder Wheel            |                                   |
| 15-10          | JYJ-12-08       | 绕线片弹簧   | Thread Winder Plate Spring     |                                   |
| 15-11          |                 | 盘头螺钉    | Pan Head Screw                 | 11/64*40*8                        |
| 15-12          | JYJ-12-05       | 绕线臂弹簧   | Thread Winder Arm Spring       |                                   |
| 15-13          | JYJ-12-11       | 绕线凸轮轴   | Thread Winder Cam Shaft        |                                   |
| 15-14          | JYJ-12-12       | 梭芯挡片    | Bobbin Presser                 |                                   |
| 15-15          |                 | 盘头螺钉    | Pan Head Screw                 |                                   |
| 15-16          | JYJ-12-09       | 绕线凸轮轴弹簧 | Thread Winder Cam Shaft Spring | 9/64*40*5.5<br>E-5 Black-coated   |
| 15-17          |                 | 卡簧      | E-ring                         |                                   |
|                |                 |         |                                |                                   |
|                |                 |         |                                |                                   |
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# 16. 电气部位 ELECTRICAL PARTS



## 16. 电气部位 Electrical Parts

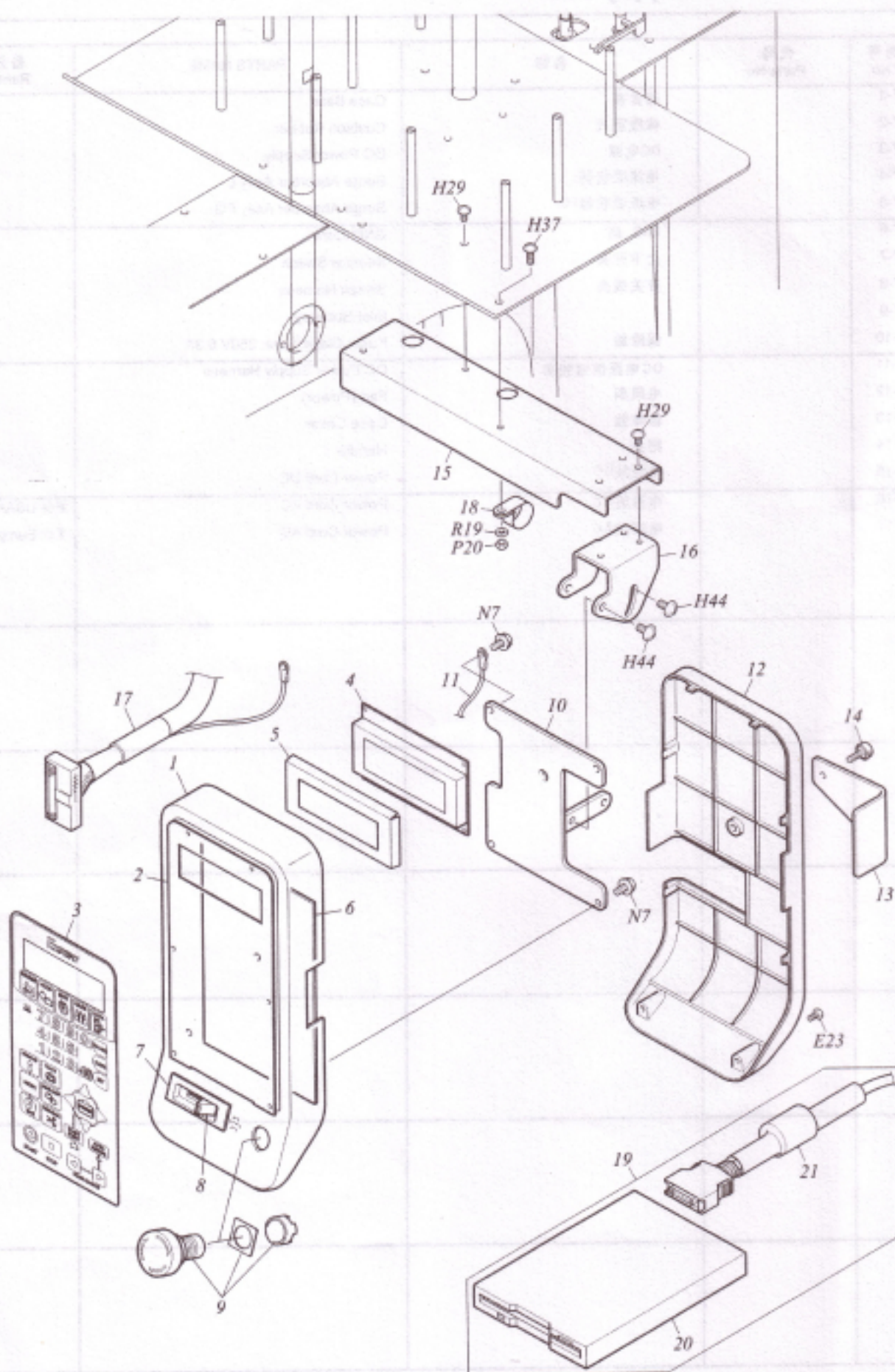
| 序列号<br>Ref.No. | 代号<br>Parts No. | 名称            | PARTS NAME                 | 备注<br>Remark |
|----------------|-----------------|---------------|----------------------------|--------------|
| 16-1           |                 | 下箱盖           | Case Cover, Lower          |              |
| 16-2           |                 | 电脑基板          | Computer Card              |              |
| 16-3           |                 | 树脂隔圈          | Resin Spacer               |              |
| 16-4           |                 | 树脂隔圈          | Resin Spacer               |              |
| 16-5           |                 | 螺钉: 1号, M3-10 | Stud: No.1: M3-10          |              |
| 16-6           |                 | 上箱盖           | Case Cover, Upper          |              |
| 16-7           |                 | 箱架基板(1)       | Console 1 Card             |              |
| 16-8           |                 | 树脂隔圈          | Resin Spacer               |              |
| 16-9           |                 | 内六角隔圈         | Hexagon Spacer             |              |
| 16-10          |                 | 风扇            | Fan                        |              |
| 16-11          |                 | 风扇附加座B        | Fan Attaching Base B       |              |
| 16-12          |                 | 电源基板          | Power Card                 |              |
| 16-13          |                 | 保险丝           | Fuse: Glass Tube: 125V-20A |              |
| 16-14          |                 | 基板附加座         | Card Attaching Base        |              |
| 16-15          |                 | 夹子            | Coated Clip                |              |
| 16-16          |                 | 后罩盖           | Rear Cover                 |              |
| 16-17          |                 | 电机线夹          | Pulse Motor Harness        |              |
| 16-18          |                 | 电源卡           | Power Cord                 |              |
| 16-19          |                 | 运动电缆          | Transfer Cable             | For Europe   |
|                |                 |               |                            |              |
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## 17. 电源箱 Power Supply Box

| 序号号<br>Ref.No. | 代号<br>Parts No. | 名称       | PARTS NAME                  | 备注<br>Remark   |
|----------------|-----------------|----------|-----------------------------|----------------|
| 17-1           |                 | 箱体座      | Case Base                   |                |
| 17-2           |                 | 橡胶垫片     | Cushion Rubber              |                |
| 17-3           |                 | DC电源     | DC Power Supply             |                |
| 17-4           |                 | 电流吸收器L   | Surge Absorber Assy L       |                |
| 17-5           |                 | 电流吸收器FG  | Surge Absorber Assy FG      |                |
| 17-6           |                 | GND 线    | GND Cord                    |                |
| 17-7           |                 | 上下开关     | Seesaw Switch               |                |
| 17-8           |                 | 开关线夹     | Switch Harness              |                |
| 17-9           |                 |          | Inlet Subassy               |                |
| 17-10          |                 | 保险丝      | Fuse: Glass Tube: 250V 6.3A |                |
| 17-11          |                 | DC电源供给线夹 | DC Power Supply Harness     |                |
| 17-12          |                 | 电风扇      | Fan (Power)                 |                |
| 17-13          |                 | 箱体盖      | Case Cover                  |                |
| 17-14          |                 | 把头       | Handle                      |                |
| 17-15          |                 | 电源线DC    | Power Cord DC               |                |
| 17-16          |                 | 电源线AC    | Power Cord AC               | For USA/Canada |
| 17-17          |                 | 电源线AC    | Power Cord AC               | For Europe     |
|                |                 |          |                             |                |
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# 18. 电控部位 OPERATION PANEL



## 18. 电控部位 Operation Panel

| 序列号<br>Ref.No. | 代号<br>Parts No. | 名称       | PARTS NAME                  | 备注<br>Remark |
|----------------|-----------------|----------|-----------------------------|--------------|
| 18-1           |                 | 操作头箱, 前面 | Operation Panel Case, Front |              |
| 18-2           |                 | 键板座      | Keyboard Base               |              |
| 18-3           |                 | 操作面板     | Operation Panel Keyborad    |              |
| 18-4           |                 |          | LCD Assy                    |              |
| 18-5           |                 | LCD密封装置  | LCD Seal                    |              |
| 18-6           |                 | 箱架基板 (2) | Console 2 Card              |              |
| 18-7           |                 |          | Speed Volume Assy           |              |
| 18-8           |                 |          | Volume Knob                 |              |
| 18-9           |                 | 紧急停止开关   | Emergency Stop Switch       |              |
| 18-10          |                 | 操作箱托架    | Operation Box Bracket       |              |
| 18-11          |                 | GND绳     | GND Cord                    |              |
| 18-12          |                 | 操作头箱, 右面 | Operation Panel Case, Back  |              |
| 18-13          |                 | DIP开关    | DIP Switch                  |              |
| 18-14          |                 | 螺丝       | Knob Screw                  |              |
| 18-15          |                 | 操作头附加支撑座 | Panel Attaching Stay        |              |
| 18-16          |                 | 操作头附加托架  | Panel Attaching Bracket     |              |
| 18-17          |                 | 操作头线夹    | Operation Panel Harness     |              |
| 18-18          |                 | 尼龙夹      | Nylon Clamp                 |              |
| 18-19          |                 | FDD组合    | FDD Unit                    |              |
| 18-20          |                 | FDD      | FDD                         |              |
| 18-21          |                 | FDD电缆    | FDD Cable                   |              |
|                |                 |          |                             |              |
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